

Uncertain Supply Chain Management

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An EOQ model with variable holding cost and partial backlogging under credit limit policy and cash discount

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ABSTRACT

In this paper we develop an inventory model for deteriorating items with price sensitive demand. Generally the vendor offers a cash discount or fix time period to the retailer to pay all the dues. According to the availability of money the retailer chooses his/her option. In this paper we discuss the possible cases of permissible delay and cash discount. The shortages are allowed in this model and are partially backlogged. Holding cost is considered as varying function of time, which reflects a more realistic concept. The purpose of this study is to optimize the overall cost of the system and to compute optimal ordering quantity. Numerical examples for different cases are also presented to illustrate the study. A sensitivity analysis with regard to distinct associated parameters is shown to make sure the constancy of the model.

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1. Introduction

In today's competitive business environment, a vital factor for the success of any business organization is a healthy connection between vendor and buyer. Since both buyer and vendor may endorse the business by creating a relationship between themselves so business environment necessitates an innovative spirit of collaboration between both buyer and vendor. Traditionally while developing models for various inventory systems, mostly researchers assume that the retailer's funds are enough and must be paid to the supplier as soon as the goods are received. But in real business world, this assumption does not hold. Generally it is very often seen that the supplier offers a scheme of trade credit period to the retailer to settle the account. During the allowable trade credit period no interest is chargeable and after that an interest will be charged on unpaid amount. So, it will be advantageous to disburse later, as it decreases stock's holding cost, ultimately. This policy works as an incentive policy for the retailer because during this period the retailer can sell the products, accumulate the revenues and receive interest on the capital. On the other hand, this credit policy offers an advantage to the

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supplier to catch the attention of more customers for increase the sale. Thus, trade credit plays a vital role in inventory management for both the supplier and the retailer.

Firstly, Haley and Higgins (1973) presented the model to deem EOQ under permissible delay in payments. In this model they deem demand as constant. Goyal (1985) investigated a single item EOQ model under permissible delay in payments. By incorporating the effect of deterioration, Goyal's model was extended by Aggarwal and Jaggi (1995). Teng et al. (2005) presented an optimal ordering and pricing policy with allowable trade credit period. Chang et al. (2009) presented an optimal inventory policy for deteriorating items under inflation and permissible delay in payments. Ouyang et al. (2010) proposed a fuzzy inventory model with deterioration by assuming, the credit period linked to order quantity. Singh et al. (2011) presented a deterministic two warehouse inventory model for deteriorating items with stock-dependent demand and shortages under the conditions of permissible delay. Singh and Sharma (2014) studied an optimal policy for trade credit considering imperfect production and demand rate as stock dependent. Tayal et al. (2015) developed a production model for integrated inventory with preservation technology and trade credit period. Shastri et al. (2015) suggested a supply chain management with ramp-type demand and partial backordering under trade credit effect.

Demand is a vital part for the development of an inventory model. A distinct kinds of demand, used in the inventory modeling. The frequently known demand patterns are constant, time dependent, stock dependent and selling price dependent. Normally it is seen that the selling price of goods is most affecting factor of demand. Burwell et al. (1997) suggested an economic lot size model for price dependent demand under quantity and freight discounts. Mondal et al. (2003) investigated an inventory system of ameliorating items in which demand rate is price dependent. You and Hsieh (2007) presented an EOQ model in which demand rate is taken as a function of available stock and price. Maiti et al. (2009) presented an inventory model with price-dependent demand for an item in stochastic environment. Chang et al. (2010) introduced inventory models for finding the optimal selling price and order quantity under EOQ model for deteriorating item in which demand depends on the on-display stock level as well as selling price per unit. Tayal et al. (2014) studied a deteriorating inventory model by assuming demand as a function of price and season.

Mostly inventory practitioners considered that commodities have infinite life time, but depreciation always occurs in the stock. This depreciation may be in the form of deterioration, damage and breakage. In the present model we have considered that the loss in inventory occurs owing to deterioration. Deteriorating inventory has been extensively addressed in the literature and Raafat (1991) presented a very thorough literature review on applications of deteriorating inventory. According to the study of Goyal and Giri (2001) decaying products, such as volatile liquids, food products, electronic components etc., are associated with an extremely wide range of inventory commodities. Manna and Chaudhary (2006) presented an optimal ordering quantity inventory model with ramp type demand rate, time dependent deterioration rate and allowable shortages. Hsu et al. (2007) developed an inventory model for deteriorating items with expiration date and uncertain lead time. Widyadana et al. (2011) presented an economic order quantity model for deteriorating items and planned backorder level. Shukla et al. (2013) explored a deteriorating model by considering shortages and exponential demand. Singh et al. (2016) introduced an EOQ model by considering demand as stock dependent with trade credit for deteriorating products.

The traditional parameters such as holding cost, setup cost and demand rate in classical EOQ models generally are assumed to be fixed. Consequently, classical models have some dissimilarity with real-life situations. This issue has encouraged lots of researchers to amend the EOQ model to match real-world conditions. The assumption, holding cost is always fixed is not true in general and thus to represents real-life situations, in this paper holding cost is assumed to be a varying function of time. This is mainly true for non-instantaneous deteriorating products such as food products during their storage. The longer these items will be held in storage, the more services and the storage amenities will be required that results an increment in the holding cost. In establishing of EOQ models, a variety of

functions describing holding cost were careful by some researchers like Weiss (1982), Goh (1994) and Roy (2008). Mishra et al. (2013) introduced an inventory model for perishable items with variable holding cost and partial backlogging. In this model demand is considered as time dependent. Tayal et al. (2015) suggested a production quantity model by considering variable holding cost for non-instantaneous deteriorating products.

Many articles assume that in the case of stock out all the happening demand will either completely lost/completely backlogged. But, in common the happening demand during stock out is partially backlogged/partially lost. The customers wait up-to the next replenishment to fulfill their demand. The backlogged demand depends on the length of the waiting time. Moreover, the opportunity cost due to lost sales should be careful since a few customers would not like to wait for backlogging during the shortage periods. Chang and Dye (1999) developed an inventory model with time varying demand and partial backlogging. Ouyang et al. (2005) developed an inventory model for deteriorating items with exponential declining demand and partial backlogging. Singh and Singhal (2008) introduced a two warehouse partial backlogging inventory model for perishable products having exponential demand. Singh et al. (2010) developed a volume flexible inventory model for defective items with multivariate demand and partial backlogging. Tayal et al. (2014) introduced a deteriorating model with effective investment in preservation technology. In this model the shortages are allowed and the occurring shortages are partially backlogged. In this study, we attempted to combine all above stated aspects into a solo problem. Entire atmosphere of business connections has been considered, that matches to realistic market conditions. Generally the vendor offers a cash discount or fix time period to the retailer to pay all the dues. According to the availability of money the retailer chooses his option. In this chapter we have discussed the possible cases of permissible delay and cash discount. Shortages are permitted and happening shortages are backlogged partially. Also assumption of holding cost to be a varying function of time which reflects a more realistic concept, has been taken in to explanation in this study.

2. Assumptions and Notations

Assumptions

In order to develop present model, some specific assumptions used are given below:

1. The products discussed in this model are assumed to be in deteriorating nature.
2. Demand for the products is a function of selling price and follows as $\frac{\alpha}{p^\beta}$.
3. Holding cost assumed as a variable function of time and is given by $h(t) = (h_1 + h_2 t)$.
4. Shortages are allowed.
5. The rate of backlogging is a function of waiting time up to the next arrival and is given by $\theta(\eta) = 1 - \frac{\eta}{T}$.
6. A permissible delay period is allowed to the retailer to pay all his/her dues, but if he/she does not pay all the amount at this time, an interest will be charged on the balanced amount.

Notations

The following are the notations used throughout this model.

K	Deterioration parameter
α, β	Demand parameters
p	selling price per unit
T	cycle time
v	the critical time at which inventory level becomes zero
$I_1(0)$	initial inventory level for the retailer
Q_2	backordered quantity during stock out
c	purchasing cost per unit
$\theta(\eta)$	rate of backlogging during stock out

η	waiting time up to the arrival of next lot
h_1, h_2	holding cost parameters
Q	initial inventory level
d	deterioration cost per unit
O	ordering cost per order
s	shortage cost per unit
l	lost sale cost per unit
x	rate of cash discount
I_e	rate of interest earned by the buyer
I_c	rate of interest charged by the vendor
$T.A.C.$	Total Average Cost

3. Formulation and Solution of the Model

Fig. 1 shows the inventory time behavior of this system. For retailer, $I_1(0)$ denotes initial inventory level. The inventory level for the retailer decreases by reason of demand and deterioration effect during $[0, v]$. Inventory level becomes zero at $t=v$ and afterward shortages take place. The happening shortages are partially backlogged with waiting time dependent rate of backlogging.

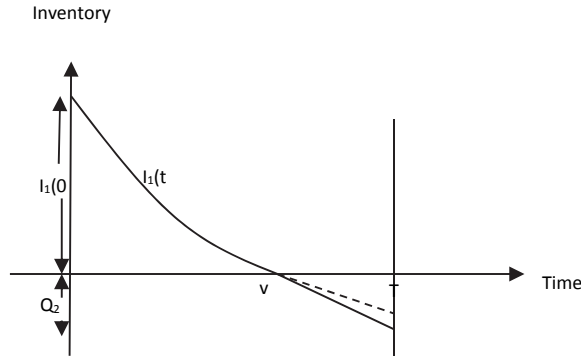


Fig. 1. Inventory time graph for the retailer

Differential equations showing the behavior of inventory with time are as follows:

$$\frac{dI_1(t)}{dt} + KI_1(t) = -\frac{\alpha}{p^\beta} \quad 0 \leq t \leq v \quad (1)$$

$$\frac{dI_2(t)}{dt} + KI_2(t) = -\frac{\alpha}{p^\beta} \quad v \leq t \leq T \quad (2)$$

with boundary conditions $I_1(v) = 0$ and $I_2(v) = 0$. With the help of these boundary conditions the solution of these equations are given as follows:

$$I_1(t) = \frac{\alpha}{p^\beta K} (e^{K(v-t)} - 1) \quad 0 \leq t \leq v \quad (3)$$

$$I_2(t) = \frac{\alpha}{p^\beta} (v-t) \quad v \leq t \leq T \quad (4)$$

From Eq. (3):

$$I_1(0) = \frac{\alpha}{p^\beta K} (e^{Kv} - 1) \quad (5)$$

The total cost of the system will be:

$$T.A.C. = \frac{1}{T} [\text{purchasing cost} + \text{holding cost} + \text{deterioration cost} + \text{ordering cost} + \text{shortage cost} + \text{lost sale cost} + \text{Interest charged} - \text{Interest earned}] \quad (6)$$

Purchasing cost:

$$P.C. = (I_1(0) + Q_2)c$$

$$\text{where } Q_2 = \int_v^T \frac{\alpha}{p^\beta} \theta(\eta) dt = \frac{\alpha}{2p^\beta T} (T^2 - v^2)$$

$$P.C. = \left(\frac{\alpha}{p^\beta K} (e^{Kv} - 1) + \frac{\alpha}{2p^\beta T} (T^2 - v^2) \right) c \quad (7)$$

Holding cost:

$$H.C. = \int_0^v (h_1 + h_2 t) I_1(t) dt = \frac{\alpha}{p^\beta K} \left[\frac{h_1}{K} e^{Kv} - (h_1 + h_2 v) \left(\frac{1}{K} + v \right) - h_2 \left(\frac{1 - e^{Kv}}{K^2} - \frac{v^2}{2} \right) \right] \quad (8)$$

Deterioration cost:

$$D.C. = d \{ I_1(0) - D(0, v) \}$$

$$\text{Here } D(0, v) = \int_0^v \frac{\alpha}{p^\beta} dt \quad (9)$$

$$D.C. = \frac{\alpha d}{p^\beta} \left\{ \frac{e^{Kv} - 1}{K} - v \right\} \quad (10)$$

Ordering cost:

$$O.C. = O \quad (11)$$

Shortage cost:

$$S.C. = s \int_v^T \frac{\alpha}{p^\beta} dt = \frac{\alpha s}{p^\beta} (T - v) \quad (12)$$

Lost sale cost:

$$L.S.C. = l \int_v^T \frac{\alpha}{p^\beta} (1 - \theta(\eta)) dt = \frac{\alpha l}{2Tp^\beta} (T - v)^2 \quad (13)$$

Since a cash discount or permissible delay period is allowed to the retailer by the vendor, then based on these conditions the different cases arise:

Case 1: When a cash discount is offered to the retailer by the vendor

In this case the retailer pays all the payment at the time of arrival of stock, for which the vendor offers a cash discount at a rate of $x\%$. The purchasing cost in this case will be:

$$P.C. = \left(\frac{\alpha}{p^\beta K} (e^{Kv} - 1) + \frac{\alpha}{2p^\beta T} (T^2 - v^2) \right) c \left(1 - \frac{x}{100} \right) \quad (14)$$

Interest earned in this case:

$$I.E_1 = pI_e \int_0^T \frac{\alpha}{p^\beta} t dt = pI_e \frac{\alpha}{p^\beta} \frac{T^2}{2} \quad (15)$$

In this case the T.A.C. of the system will be:

$$T.A.C. = \frac{1}{T} \left[\left(\frac{\alpha}{p^\beta K} (e^{Kv} - 1) + \frac{\alpha}{2p^\beta T} (T^2 - v^2) \right) c \left(1 - \frac{x}{100} \right) + \frac{\alpha d}{p^\beta} \left\{ \frac{e^{Kv} - 1}{K} - v \right\} + O + \frac{\alpha s}{p^\beta} (T - v) \right. \\ \left. + \frac{\alpha}{p^\beta K} \left\{ \frac{h_1}{K} e^{Kv} - (h_1 + h_2 v) \left(\frac{1}{K} + v \right) - h_2 \left(\frac{1 - e^{Kv}}{K^2} - \frac{v^2}{2} \right) \right\} + \frac{\alpha l}{2Tp^\beta} (T - v)^2 - pI_e \frac{\alpha}{p^\beta} \frac{T^2}{2} \right] \quad (16)$$

Case 2: When a permissible delay period is allowed to the retailer

In this case the supplier offers a period of M units to the retailer to pay all the dues. Now based on this credit time limit two conditions arise:

Case (2.1): When permissible delay period (M) is greater than the critical time ($M \geq v$)

Case (2.2) : When permissible delay period (M) is less than the critical time ($M < v$)

Case 2: When a permissible delay period is allowed to the retailer

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Case (2.1): When permissible delay period (M) is greater than the critical time ($M \geq v$)

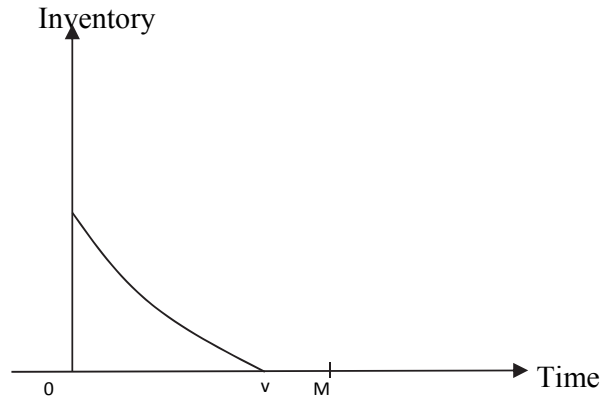


Fig. 2. When $M \geq v$

In this case the permissible delay period (M) is greater than the critical time as shown in Fig.2, and so the total available money at the time of payment will be greater than the total required amount. Thus the interest charged in his case will be zero.

$$I.E_{2.1} = pI_e \left\{ \int_0^v \frac{\alpha}{p^\beta} t dt + (M - v) \int_0^v \frac{\alpha}{p^\beta} dt \right\} = pI_e \left\{ \frac{\alpha}{p^\beta} \frac{v^2}{2} + (M - v) \frac{\alpha}{p^\beta} v \right\} \quad (17)$$

$$I.C_{2.1} = 0 \quad (18)$$

T.A.C. of the system in this case will be:

$$\begin{aligned}
 T.A.C_{2.1} = & \frac{1}{T} \left[\left(\frac{\alpha}{p^\beta K} (e^{Kv} - 1) + \frac{\alpha}{2p^\beta T} (T^2 - v^2) \right) c + \frac{\alpha d}{p^\beta} \left\{ \frac{e^{Kv} - 1}{K} - v \right\} + O + \frac{\alpha s}{p^\beta} (T - v) \right. \\
 & + \frac{\alpha}{p^\beta K} \left\{ \frac{h_1}{K} e^{Kv} - (h_1 + h_2 v) \left(\frac{1}{K} + v \right) - h_2 \left(\frac{1 - e^{Kv}}{K^2} - \frac{v^2}{2} \right) \right\} + \frac{\alpha l}{2Tp^\beta} (T - v)^2 \\
 & \left. - pI_e \left\{ \frac{\alpha}{p^\beta} \frac{v^2}{2} + (M - v) \frac{\alpha}{p^\beta} v \right\} \right]
 \end{aligned} \tag{19}$$

Case (2.2): When permissible delay period (M) is less than the critical time (M < v)

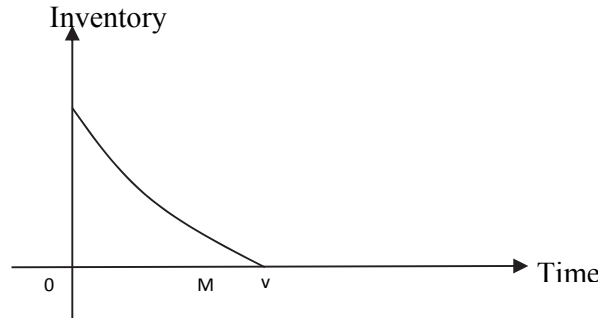


Fig. 3. When $M < v$

In this case the permissible delay period (M) is less than the critical time as shown in Fig.3. Now based on the total available capital at the time of payment two different cases arise:

(2.2.1) When $pD[0, M] + IE_2[0, M] \geq cQ$

(2.2.2) When $pD[0, M] + IE_2[0, M] < cQ$

Case (2.2.1): When $pD[0, M] + IE_2[0, M] \geq cQ$

In this case the retailer has enough money to pay all the dues at $t=M$,
Interest earned in this case

$$I.E_2 = pI_e \left\{ \int_0^M \frac{\alpha}{p^\beta} t dt + \int_M^v \frac{\alpha}{p^\beta} t dt \right\} = pI_e \frac{\alpha}{p^\beta} \frac{M^2}{2} + pI_e \frac{\alpha}{2p^\beta} (v^2 - M^2) \tag{20}$$

$$I.C_{2.2.1} = 0 \tag{21}$$

T.A.C. of the system in this case will be:

$$\begin{aligned}
 T.A.C_{2.2.1} = & \frac{1}{T} \left[\left(\frac{\alpha}{p^\beta K} (e^{Kv} - 1) + \frac{\alpha}{2p^\beta T} (T^2 - v^2) \right) c + \frac{\alpha d}{p^\beta} \left\{ \frac{e^{Kv} - 1}{K} - v \right\} + O + \frac{\alpha s}{p^\beta} (T - v) \right. \\
 & + \frac{\alpha}{p^\beta K} \left\{ \frac{h_1}{K} e^{Kv} - (h_1 + h_2 v) \left(\frac{1}{K} + v \right) - h_2 \left(\frac{1 - e^{Kv}}{K^2} - \frac{v^2}{2} \right) \right\} + \frac{\alpha l}{2Tp^\beta} (T - v)^2 \\
 & \left. - pI_e \frac{\alpha}{p^\beta} \frac{M^2}{2} - pI_e \frac{\alpha}{2p^\beta} (v^2 - M^2) \right]
 \end{aligned} \tag{22}$$

Case (2.2.2): When $pD[0, M] + IE_2[0, M] < cQ$

In this case the available money to the retailer is not enough to pay all the dues. So an interest will be charged on the balance or unpaid amount.

$$\text{Unpaid amount (B)} = cI_1(0) - \{pD[0, M] + I.E_2[0, M]\} \quad (23)$$

where

$$D(0, M) = \int_0^M \frac{\alpha}{p^\beta} dt = \frac{\alpha}{p^\beta} M \quad (24)$$

Interest charged in this case will be:

$$I.C_{2.2.2} = B(v - M)I_c = \left\{cQ - \left(\frac{p\alpha}{p^\beta} M + pI_e \frac{\alpha}{p^\beta} + \frac{M^2}{2}\right)\right\} (v - M)I_c \quad (25)$$

T.A.C. of the system in this case will be:

$$\begin{aligned} T.A.C_{2.2.2} = & \frac{1}{T} \left[\left(\frac{\alpha}{p^\beta K} (e^{Kv} - 1) + \frac{\alpha}{2p^\beta T} (T^2 - v^2) \right) c + \frac{\alpha d}{p^\beta} \left\{ \frac{e^{Kv} - 1}{K} - v \right\} + O + \frac{\alpha s}{p^\beta} (T - v) \right. \\ & + \frac{\alpha}{p^\beta K} \left\{ \frac{h_1}{K} e^{Kv} - (h_1 + h_2 v) \left(\frac{1}{K} + v \right) - h_2 \left(\frac{1 - e^{Kv}}{K^2} - \frac{v^2}{2} \right) \right\} + \frac{\alpha l}{2Tp^\beta} (T - v)^2 \left. \right] \\ & + \left\{ cQ - \left(\frac{p\alpha}{p^\beta} M + pI_e \frac{\alpha}{p^\beta} \frac{M^2}{2} \right) \right\} (v - M)I_c - pI_e \frac{\alpha}{p^\beta} \frac{M^2}{2} - pI_e \frac{\alpha}{2p^\beta} (v^2 - M^2) \end{aligned} \quad (26)$$

4. Numerical Example

Case 1: When a cash discount is offered to the retailer by the vendor

$p = 25 \text{ Rs/unit}$, $c = 14 \text{ rs/unit}$, $T = 35 \text{ days}$, $\alpha = 500$, $\beta = 1.5$, $I_e = 0.05$, $d = 14 \text{ Rs/unit}$,

$s = 5 \text{ Rs/unit}$, $l = 6 \text{ Rs/unit}$, $K = 0.001$, $h_1 = 0.5 \text{ Rs/unit}$, $h_2 = 0.05 \text{ Rs/unit}$, $x = 2 \text{ days}$

$O = 500 \text{ Rs/order}$

Corresponding to these input values, optimal value of v and T.A.C. come out to be:

$v = 34.1795 \text{ days}$ and $T.A.C. = 59.8285 \text{ Rs}$ respectively. The below mentioned Fig.4 shows that the model is convex in this case.

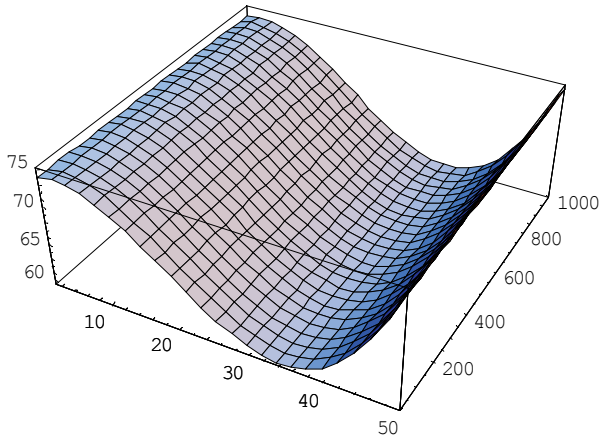


Fig. 4. Convexity of the T.A.C. (case 1)

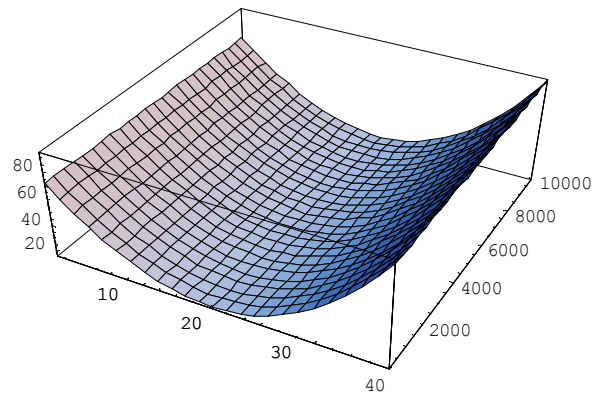


Fig. 5. Convexity of the T.A.C. (case 2.1)

Case (2.1): When a permissible delay period is allowed to the retailer and $M \geq v$

$p = 25 \text{ Rs/unit}$, $c = 14 \text{ rs/unit}$, $T = 35 \text{ days}$, $\alpha = 500$, $\beta = 1.5$, $I_e = 0.05$, $d = 14 \text{ Rs/unit}$,

$s = 5Rs / unit, l = 6 Rs / unit, K = 0.001, h_1 = 0.5 Rs / unit, h_2 = 0.05 Rs / unit, M = 35 days$

$O = 500 Rs / order$

Based on the input values, optimal value of v and T.A.C. come out to be:

$v = 19.8665 days$ and $T.A.C. = 17.293Rs$ respectively. The below mentioned Fig.5 shows that the model is convex in this case.

Case (2.2): When a permissible delay period is allowed to the retailer and $M < v$

(2.2.1): $pD[0, M] + IE_2[0, M] \geq cQ$

$p = 25 Rs / unit, c = 14rs / unit, T = 35 days, \alpha = 500, \beta = 1.5, I_e = 0.05, d = 14 Rs / unit,$

$s = 5Rs / unit, l = 6 Rs / unit, K = 0.001, h_1 = 0.5 Rs / unit, h_2 = 0.05 Rs / unit, M = 15 days$

$O = 500 Rs / order$

Based on the input values, optimal value of v and T.A.C. come out to be:

$v = 34.1587 days$ and $T.A.C. = 60.9669Rs$ respectively. The below mentioned Fig.6 shows that the model is convex in this case.

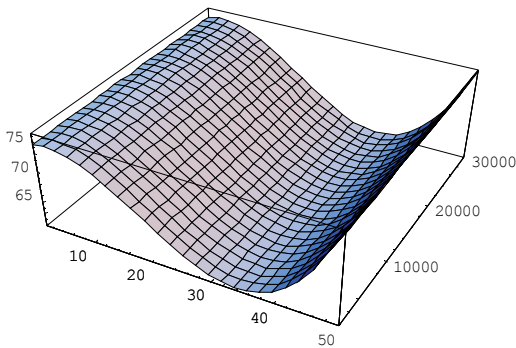


Fig. 6. Convexity of the T.A.C. (case 2.2.1)

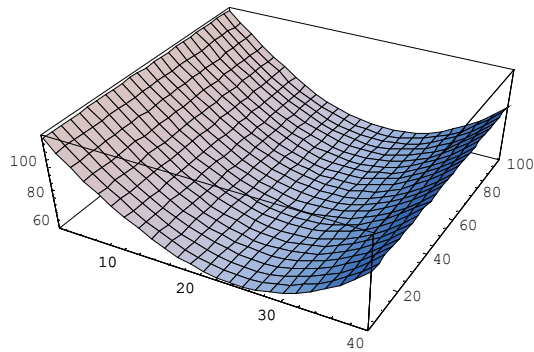


Fig. 7. Convexity of the T.A.C. (case 2.2.2)

(2.2.2): $pD[0, M] + IE_2[0, M] < cQ$

$p = 25 Rs / unit, c = 14 Rs / unit, T = 35 days, \alpha = 500, \beta = 1.5, I_e = 0.05, d = 14 Rs / unit,$

$s = 5Rs / unit, l = 6 Rs / unit, K = 0.001, h_1 = 0.5 Rs / unit, h_2 = 0.05 Rs / unit, M = 15 days$

$I_c = 0.07, O = 500 Rs / order$

Corresponding to these input values, optimal value of v & T.A.C. found to be:

$v = 24.3228 days$ and $T.A.C. = 63.8816Rs$ respectively. Fig.5.7 shows that the model is also convex in this case.

5. Sensitivity Analysis

Sensitivity analysis in respect of distinct associated parameters is performed. We have discussed this analysis only for two cases.

Case 1: When $M > v$

Table 1

Effect on optimal solution for distinct values of selling price (p)

% change in p	p	v	T.A.C.	% change	p	v	T.A.C.
-20%	20	18.1929	40.3804	5%	26.25	20.2268	13.3365
-15%	21.25	18.6511	33.2121	10%	27.5	20.5682	9.87606
-10%	22.5	19.0809	27.0963	15%	28.75	20.8922	6.83546
-5%	23.75	19.4852	21.8401	20%	30	21.2002	4.15262
0%	25	19.8665	17.293				

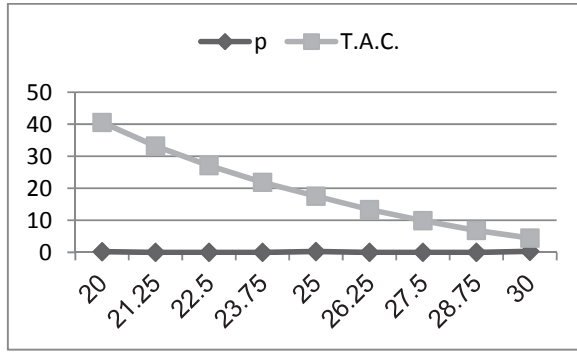


Fig. 8. Variation in total average cost w.r.t. selling price (p)

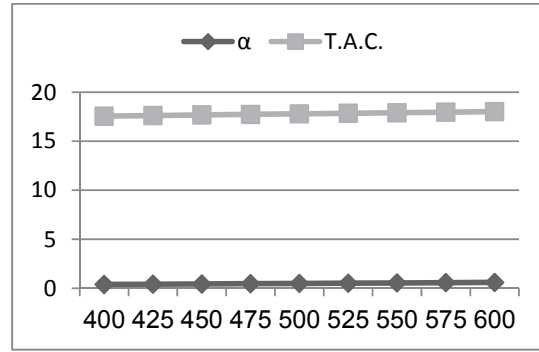


Fig. 9. Variation in total average cost w.r.t. parameter (α)

Table 2

Effect on optimal solution for distinct values of parameter (α)

% change in α	α	v	T.A.C.	% change	α	v	T.A.C.
-20%	400	19.8665	17.1677	5%	525	19.8665	17.3243
-15%	425	19.8665	17.199	10%	550	19.8665	17.3556
-10%	450	19.8665	17.2303	15%	575	19.8665	17.3869
-5%	475	19.8665	17.2617	20%	600	19.8665	17.4182
0%	500	19.8665	17.293				

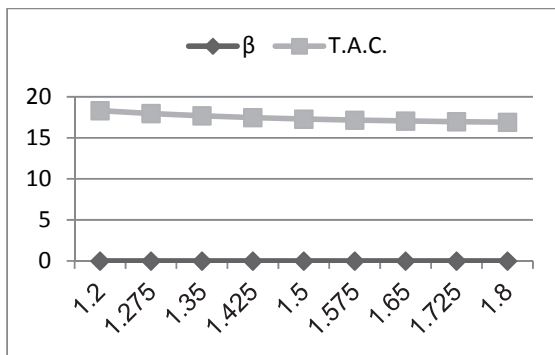


Fig.10. Variation in total average cost w.r.t. parameter (β)

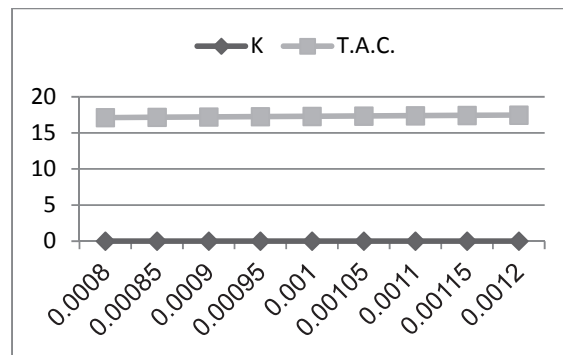


Fig. 11. Variation in total average cost w.r.t. deterioration rate (K)

Table 3

Effect on optimal solution for distinct values of parameter (β)

% change in β	β	v	T.A.C.	% change	β	v	T.A.C.
-20%	1.2	19.8665	18.3117	5%	1.575	19.8665	17.1586
-15%	1.275	19.8665	17.9588	10%	1.65	19.8665	17.0531
-10%	1.35	19.8665	17.6817	15%	1.725	19.8665	16.9702
-5%	1.425	19.8665	17.464	20%	1.8	19.8665	16.9051
0%	1.5	19.8665	17.293				

Table 4

Effect on optimal solution for distinct values of deterioration rate (K)

% change in K	K	v	T.A.C.	% change	K	v	T.A.C.
-20%	0.0008	19.9183	17.1216	5%	0.00105	19.8535	17.3357
-15%	0.00085	19.9053	17.1645	10%	0.0011	19.8406	17.3784
-10%	0.0009	19.8924	17.2074	15%	0.00115	19.8277	17.421
-5%	0.00095	19.8794	17.2502	20%	0.0012	19.8148	17.4636
0%	0.001	19.8665	17.293				

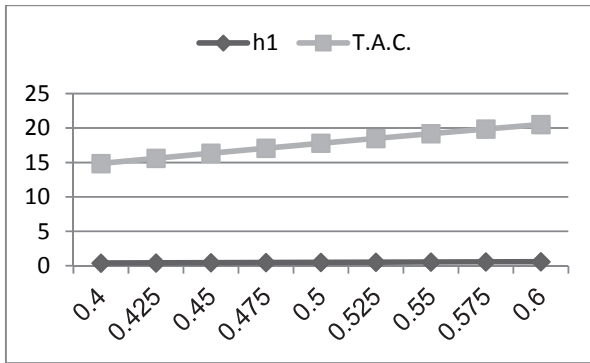


Fig. 12. Variation in total average cost w.r.t. holding cost (h_1)

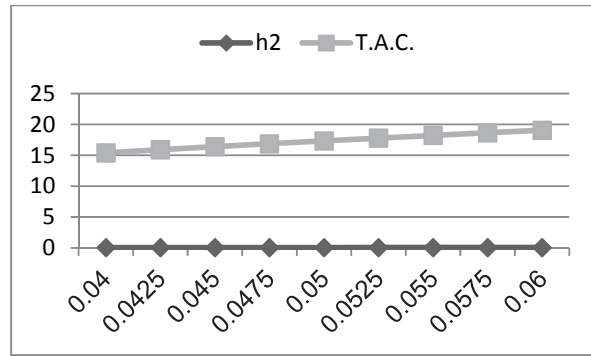


Fig. 13. Variation in total average cost w.r.t. holding cost (h_2)

Table 5

Effect on optimal solution for distinct values of holding cost (h_1)

% change in h_1	h_1	v	T.A.C.	% change in h_1	h_1	v	T.A.C.
-20%	0.4	20.6783	14.4519	5%	0.525	19.6716	17.9682
-15%	0.425	20.4704	15.1839	10%	0.55	19.4798	18.6301
-10%	0.45	20.2658	15.9012	15%	0.575	19.291	19.279
-5%	0.475	20.0645	16.6041	20%	0.6	19.1052	19.9153
0%	0.5	19.8665	17.293				

Table 6

Effect on optimal solution for distinct values of holding cost (h_2)

% change in h_2	h_2	v	T.A.C.	% change	h_2	v	T.A.C.
-20%	0.04	20.6987	15.3551	5%	0.0525	19.6765	17.7414
-15%	0.0425	20.4788	15.8629	10%	0.055	19.493	18.177
-10%	0.045	20.2671	16.3545	15%	0.0575	19.3154	18.6003
-5%	0.0475	20.0632	16.8309	20%	0.06	19.1435	19.0122
0%	0.05	19.8665	17.293				

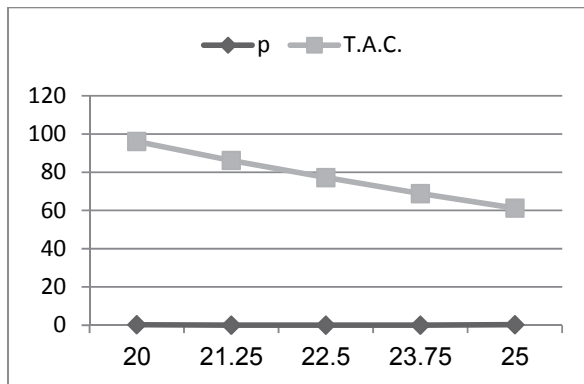


Fig. 14. Variation in total average cost w.r.t. selling price (p)

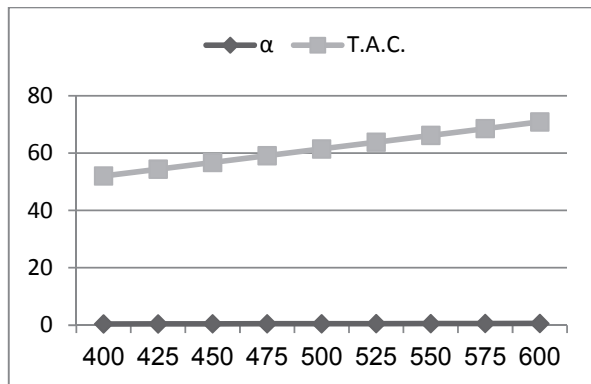


Fig. 15. Variation in total average cost w.r.t. parameter (α)

Case 2: When $M < v$

Table 7

Effect on optimal solution for distinct values of selling price (p)

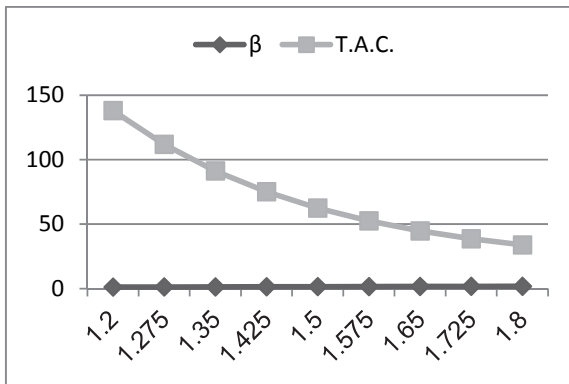
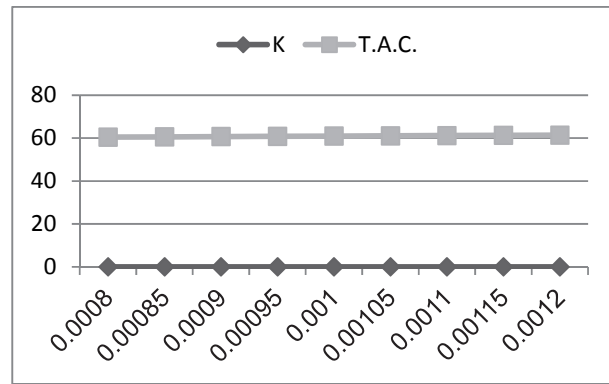
% change in p	p	v	T.A.C.
-20%	20	22.4459	95.9126
-15%	21.25	25.5664	86.1832
-10%	22.5	28.5224	77.211
-5%	23.75	31.3757	68.8453
0%	25	34.1587	60.9669

Table 8Effect on optimal solution for distinct values of parameter (α)

% change in α	α	v	T.A.C.
-20%	400	34.1587	51.6307
-15%	425	34.1587	53.9647
-10%	450	34.1587	56.2988
-5%	475	34.1587	58.6328
0%	500	34.1587	60.9669
5%	525	34.1587	63.301
10%	550	34.1587	65.635
15%	575	34.1587	67.9691
20%	600	34.1587	70.3031

Table 9Effect on optimal solution for distinct values of parameter (β)

% change in β	β	v	T.A.C.
-20%	1.2	34.1587	136.895
-15%	1.275	34.1587	110.597
-10%	1.35	34.1587	89.9399
-5%	1.425	34.1587	73.7132
0%	1.5	34.1587	60.9669
5%	1.575	34.1587	50.9545
10%	1.65	34.1587	43.0896
15%	1.725	34.1587	36.9116
20%	1.8	34.1587	32.0587

**Fig.16.** Variation in total average cost w.r.t. parameter (β)**Fig. 17.** Variation in total average cost w.r.t. deterioration rate (K)**Table 10**

Effect on optimal solution for distinct values of deterioration rate (K)

% change in K	K	v	T.A.C.	% change	K	v	T.A.C.
-20%	0.0008	34.485	60.509	5%	0.00105	34.0771	61.0803
-15%	0.00085	34.4034	60.6243	10%	0.0011	33.9955	61.1926
-10%	0.0009	34.3219	60.739	15%	0.00115	33.9139	61.3047
-5%	0.00095	34.2403	60.8532	20%	0.0012	33.8323	61.4162
0%	0.001	34.1587	60.9669				

Table 11Effect on optimal solution for distinct values of holding cost (h_1)

% change in h_1	h_1	v	T.A.C.
0%	0.5	34.1587	60.9669
5%	0.525	33.0341	62.5976
10%	0.55	31.9014	64.1201
15%	0.575	30.7592	65.5372
20%	0.6	29.6061	66.852

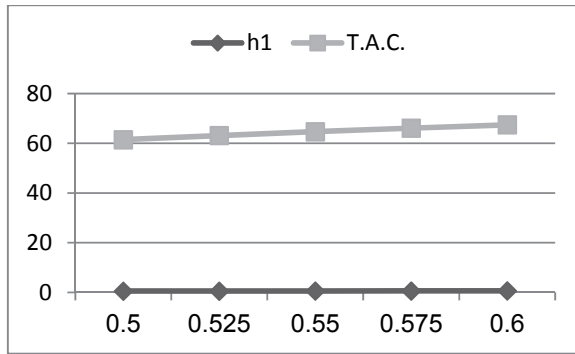


Fig. 18. Variation in total average cost w.r.t. holding cost (h_1)

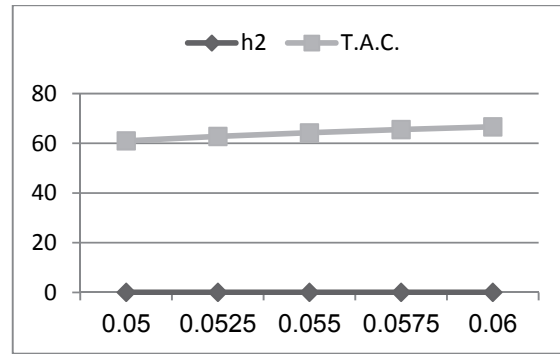


Fig. 19. Variation in total average cost w.r.t. holding cost (h_2)

Table 12

Effect on optimal solution for distinct values of holding cost (h_2)

% change in h_2	h_2	v	T.A.C.
0%	0.05	34.1587	60.9669
5%	0.0525	32.3641	62.7182
10%	0.055	30.729	64.2124
15%	0.0575	29.2325	65.4951
20%	0.06	27.8574	66.6022

6. Observations

From the above discussion we have observed the following points.

1. Table 1 and Table 7 show that an increment in selling price (p) the overall system average cost decreases and it is highly sensitive with respect to the selling price. This effect can be observed by the Fig.8 & Fig.14 also.
2. Table 2 and table 8 present the effect of demand parameter (α) on v and T.A.C. It is noticed from these tables that with an increment in demand parameter (α), T.A.C. of the system slightly increase. This effect can be observed by the Fig.9 & Fig.15 also.
3. Table 3 and table 9 list variation of demand parameter (β) at dissimilar points and remaining variable unaltered. From this it is noticed that as parameter (β) increase, value of T.A.C. decreases. This effect can be observed by the Fig.10 & Fig.16 also.
4. Table 4 and Table 10 put forward the variation in deterioration parameter (K) by -20%, -15%, -10%, -5%, 0, 5%, 10%, 15%, 20% and from these we examine that with the increment in K , value of T.A.C. slightly increases. This effect can be observed by the Fig.11 & Fig.17 also.
5. Table 5 and Table 11 show that an increment in holding parameter (h_1) results a slightly increase in the T.A.C. of the system. This effect can be observed by the Fig.12 & Fig.18 also.
6. Similarly table 6 and table 12 present that an increment in holding parameter (h_2) results a slightly increase in the T.A.C. of the system. This effect can be observed by the Fig.13 & Fig.19 also.

7. Conclusion

The present paper concern with the real-life business necessities. In this model, we have presented a model for deteriorating products with the conditions of cash discount and permissible delay. It is observed that the vendor generally offers a cash discount to release the payment early. In this study, the possible cases of permissible delay are discussed which make the study very beneficial. From this model it is concluded that to follow the permissible delay period is beneficial for the retailer if this allowable period is greater than the critical time (i.e. time at which inventory is zero). But if the allowable trade credit period is small than the critical point than to pay the purchasing cost with cash discount will be beneficial for the retailer. To make the study close to reality holding cost assumed as variable function, which increases with time. A permissible delay period allowed by the supplier is an incentive scheme to the retailer by which the total inventory cost of the system can be reduced is a vital output of this paper. Numerical examples of different cases and sensitivity analysis with regard to distinct associated parameters are also presented to demonstrate our study. For the future research point of view the model discussed here may be extended in various ways such as for seasonal items, multi items and for time value of money.

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