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New procedures with new activity assumptions for solving resource constrained project scheduling problems

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Article history: Received: May 25 2019 Received in revised format: June 21 2019 Accepted: July 21 2019 Available online: July 22 2019 Keywords: Project scheduling Limited multi-resource ABCD activity classifications Flexible resource profile	The resource-constrained project scheduling problem (RCPSP) is a well-known and widely studied topic. The underlying problem assumes that non-preemptions and that constant resources are restrictions imposed on project activities, which are to be scheduled, subject to precedence relation and limited resource constraints. Project activities, in RCPSP, are classified under category A. The problem is expanded to include various other activity assumptions categories, such as B and C. In the Preemptive-RCPSP, project activities are classified under category B, which refers to the activity that can be implemented using constant resources and constant durations. In the Flexible-RCPSP, project activities are classified under category C, which refers to the activities that can be executed using flexible resources over flexible durations, and preemptions are not allowed. However, in One-of-a-Kind Production companies (OKP), such as the housing industry, plastic injection moldings, and RV manufacturing, all known as "manufactured-to-order" operations, the activities are classified under category D in addition to A, B, and C, simultaneously. Category D refers to the activities that can be executed using flexible resources, and preemptions are allowed. In this paper, therefore, we present a new effective model in order to deal with the projects that consist of all the previous activity assumptions simultaneously to generate feasible project schedules. Case studies are included, and the results show that the resources usage is increased and the project makespan is reduced.

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1. Introduction

In the context of Project Scheduling (PS), one of the most widely studied problems is the Resource-Constrained Project Scheduling Problem (RCPSP). In an Activity-on-Node (AON) format, N is a set of nodes used to represent the n activities, and a set of pairs of activities A represents the precedence relations between activities (i.e., finish to start relations with a minimal time-lag of zero). In the RCPSP, activities are assumed to have constant durations, constant resources, and preemptions are not allowed. The decision variables are the starting of activities times when the resource availabilities are considered as given. The activities can be performed in only one possible execution mode, and the resources are assumed to be available in a constant amount for each time.

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Moreover, each activity demands a constant amount of resources during the execution. The objective of the RCPSP is to obtain a feasible schedule that meets the constraints in a way so as to minimize project makespan. The RCPSP, the subject of much attention, have been well-documented. Kolisch and Hartmann 1999, 2006; Hartmann and Kolisch 2000; Hartmann and Briskorn 2010; Zhang, Li, and Tam 2006; and Fang and Wang 2012 presented many works of literature used the exact method and heuristics method to solve the RCPSP.

In this paper, we classify the problem to four types based on the activity categories as follows. First, when project activities are classified under category A, (i.e., activities can be executed using constant resource over constant duration, and cannot be interrupted, as depicted in Fig. 1) the problem so-called "Resource-Constrained Project Scheduling Problem" (RCPSP or RCPSP_(A)). Second,

when project activities under category B, (i.e., activities can be executed using the same character of resource and duration as A, but activities can be interrupted, as displayed in Fig. 2), the problem so-called "Preemptive Resource-Constrained Project Scheduling Problem" (P-RCPSP or RCPSP_(B))

). Third, when project activities are classified under category C (i.e., activities can be executed using flexible resource over flexible duration and cannot be interrupted, as shown in Fig. 3) the problem so-called "Flexible Resource Constrained Project Scheduling Problem" (F-RCPSP or RCPSP_(C)).

Fourth, when project activities are classified under category D (i.e., activities have the same character of resource and duration as C, but they can be interrupted, as depicted in Fig. 4) the problem so-called "Flexible Preemptive Resource -Constrained Project Scheduling Problem" (F-P-RCPSP or $\text{RCPSP}_{(D)}$).



Fig. 1. Activity under category A ($RCPSP_{(A)}$).



Fig. 2. Activity under category $B(RCPSP_{(B)})$





Fig. 3. activity under category $C(RCPSP_{(C)})$.



Table 1 below summarizes the important activity assumptions implemented in different types of RCPSP. In the RCPSP, project activities are classified under category A. In the Preemptive Resource-Constrained Project Scheduling Problems (P-RCBSP), project activities are categorized under category B. In the Flexible Resource-Constrained Project Scheduling Problems (F-RCPSP) project activities under category C. In the P-F-RCPSP, when the project activities can be preemptable, and resources can be flexible, project activities are classified under category D. Equally important, in most software packages, the activities under category A has been considered as inputs. Whereas category B and C assumptions have never been considered, and if any, they can be made by the user before creating a feasible resource schedule. Activities such as welding activity, cutting activity, or assembly activity can be accelerated its execution by increasing the resources. To the best of our knowledge, these types of activities are classified under category B or C in most of the previous literature, if not all.

Table 1

The activity assumptions implemented in different types of basic RCPSPs

<u> </u>		<u> </u>				
General	Activity Categories	Constant Duration	Constant Rresource	Flexible Resources	Interruption	State
RCPSP	А	√	✓	Х	х	Used
P-RCPSP	В	\checkmark	\checkmark	х	\checkmark	Used
F-RCPSP	С	х	х	✓	х	Used
P-F-RCPSP	D	х	х	✓	✓	New

However, the problem is: researchers have classified the project activities individually under categories A, B, or C (e.g., Peteghem & Vanhoucke 2010; Kellenbrink & Helber 2015). But in practice, the F-RCPSP can be enforced in the P-F-RCPSP as a special case by allowing the activity to be preempted. Put another way, category C can be covered by category D. As a result, from a preemptive perspective, we simultaneously represent the problem related to the three types of activity assumptions, A, B, and D. To sum up, we identified the extensions of RCPSP as Resource-Constrained Project Scheduling Problem under A, B, and C activity assumptions (RCPSP_(ABD)). The con-

tributions of this paper are as follows: 1) Presenting a new algorithm to solve general and real cases of RCPSP when project activities are considered under (A, B, and D) simultaneously. 2) generating several schedules for various projects, which modified from PSPLIB, and measuring the impact of the activity assumptions on the project duration, resource utilization, and the percentage of the project duration improvement.

2. Litereture review

Besides no paper has handled hundreds of activities in reasonable computation time; all the literature described activities less than one hundred (Peteghem & Vanhoucke 2014). Accordingly, the previous literature has only dealt with projects having activities under category A, B, or C, each treated individually. Peteghem and Vanhoucke (2010) introduce a Genetic algorithm (GA) for solving the MRCPSP and Preemptive Multi-Resource Constrained Project Scheduling Problems (P-MRCPSPs). The MRCPSP is a generalized version of RCPSP, where each activity can be executed in one out of a set of modes, which allows the project activities to be under category B. Fundeling and Trautmann (2010) have considered a Project Scheduling Problem (PSP) in which the activities are characterized by work-content (PSPWC). That is, the resources allocated to an activity usually may vary over time subject to some restrictions. This means that the project activities are classified under category C. Ranjbar and Kianfar (2010) proposed a procedure to find all feasible work profile for each activity and used GA with a new crossover operator to schedule the project activities, the activities can not be preempted during the execution (i.e., activities are classified under category C). Bianco and Caramia (2013) proposed a new formulation for RCPSP with finish-to-start constraints, pre-emption is not allowed, scarce resources and minimum makespan objective. Project activities in this paper considered under category A. Colak et al. (2013) consider the Multi-Mode Resource Constrained Project Scheduling Problem with Renewable Resources (MRCPSP-RR), where each activity can be executed in one of the possible modes, i.e., different durations and different resources. Minimum Latest Start Time (Min-LST), Shortest Feasible Mode with Conditional Wait for the Fastest Mode (SFM-CWFM), and Shortest Feasible Mode with Conditional Wait for the Better Mode (SFM-CWBM) are heuristics, which do not use in MRCPSP-RR before for activity selection. The activities are considered under category A. Baumann and Trautmann (2013) formulated the RCPSP as a Mixed Linear Program (MLP) for small instances, and the activities have been considered under category C. Naber and Kolisch (2014) proposed four model formulations for the F-RCPSP and compared their model efficiency in terms of solution quality and computational times. Peteghem and Vanhoucke (2014) present an overview of the existing meta-heuristic for solving MRCPSP. The MRCPSP aims to find a mode and a start time for each activity to schedule the project within the minimal makespan. The research paper considers only renewable resources, and the problem has been referred to as MRCPSP/R. All the activities in this paper are under category A. Cheng et al. (2015) illustrate the difference between the preemption and activity splitting in the RCPSP as follows: P1 represents the RCPSPs without activity splitting, P2 represents the RCPSPs with non-preemptive activity splitting, and P3 represents the P-RCPSP. In this paper, project activities considered under Category B. Ma et al. (2016) address the Uncertain Resource-Constrained Project Scheduling Problem (URCPSP). The start and finish times and resource usage in most literature about the RCPSP are given in advanced for each activity. This implies the activities are under category A. Issa and Tu (2017) develop the branch and bound (B&B) heuristic to solve the RCPSP. They use the splitting activity as a way to cut down the project makespan. The activities are classified under category B. Elsayed et al. (2017) present a Consolidated Optimization

algorithm (COA) which has more one optimization algorithm, each of which uses two multi-operator algorithms (MOAs) to solve the RCPSP. The activities in this paper are under category A. Oztemel and Selam (2017) use a new meta-heuristic to select an effective single mode for MRCPSP. Bee Colony Optimization (BCO) approach has been used to complete the project on time. the activities are considered under category A. Naber (2017) proposes a MIP model that uses the continuous-time system to synchronize resources and activities where each activity may start, end, or change its resource allocation at any point of time. Tritschler et al. (2017) propose a Hybrid Metaheuristic (HM) by transferring resource quantities between selected activities as a way to improve project schedules in a variable neighborhood search. Afshar-Nadjafi (2018) extends the MRCPSP to the Preemptive Multi-mode Resource Constrained Project Scheduling Problem with permitted Mode Change (P-MRCPSP-MC) after preemption. This model is not considered in the past literature. Fixed work content is given for each project activities instead of a fixed duration and known resource requirements. Renewable and non-renewable resource types have been used in the problem. The accomplishing time of an activity can be interrupted at discrete time instances and restarted later with the same or different mode. The activities are considered under category B. Tao et al. (2018) propose an extension of MRCPSP when the project network can be selected according to specific rules. The project does not have a fixed network diagram for its execution. In real-world applications, project structure is variant and how to choose project structure is a significant decision for the scheduling problem. Project activities in this paper are under Category A. Vanhoucke and Coelho (2018) present an overview of the state-of-art algorithms for RCPSP and MRCPSP. The paper aims at demonstrating that most algorithms are still not able to solve instances much bigger in size than the ones presented between (1995-2017) or cannot solve problems with a different network and/or resource structure than usually used in the academic literature. The main goal of the paper is to provide a way to present best solutions obtained from the best performing procedure in literature and to set up a system for uploading solutions for alternative project data like PSPLIB and MMLIB uploading system. Project activities are considered under category A. Table 2 represents the glossary of symbols used in the present published papers, and Table 3 highlights the classification of project activities under different types of activity categories:

Table 2

Glossary of syn	nbols
ACE-SP	Agarwal, Colak, and Erenguc-Single Pass.
B&B	Branch and Bound
BCO	Bee Colony Optimization
BPGA	Bi-Population Genetic Algorithm.
COA	Consolidated Optimization Algorithm
FRCPSP	Flexible-Resource-constrained Project Scheduling Problem
GA	Genetic algorithm
HM-GA-VNS	hybrid meta-heuristic with Genetic Algorithm combined with a variable neighborhood search
MILP	Mixed Integer Linear Program
MRCPSP	Multi-mode Resource-constrained Project Scheduling Problem.
MRCPSP-APS	Multi-Resource-Constrained Project Scheduling Problem with Alternative Project Structure
MRCPSP-RR	Multi-mode Resource Constrained Project Scheduling Problem with Renewable Resource.
PR	Priority Rules
P-MRCPSP	Preemptive-Multi-mode Resource-constrained Project Scheduling Problem.
P-MRCPSP-MC	Preemptive Multi-mode Resource Constrained Project Scheduling Problem with permitted Mode Change
PSPWC	Project Scheduling Problem Work-Content
RCPSP-FWP	Resource-Constrained Project Scheduling Problem- Flexible Work Profile
SA	Simulated Annealing
URCPSP	Uncertain Resource-Constrained Project Scheduling Problem
TS	Tabu Search.

The project scheduling problem addressed in this paper is extended to cover a much fuller range of engineering project requirements, and it then gives project managers more flexibility for planning and scheduling projects. However, for all these research papers, the classification of projects' activities to A, B, and D was not mentioned nor was not dealt with previously. The remainder of this paper is organized as follows. Section 3 addresses the problem description. Section 4 illustrates the proposed module. Section 5 presents a numerical example. Section 6 provides the computational results. Section 7 gives a conclusion.

	Author	Year	Type of the prob.	Method	Dataset	A	В	С	D
1	Peteghem and Vanhoucke	2010	MRCPSP and P-	Meta-heuristic BPGA	PSPLIB				
			MRCPSP		Boctor				
2	Fundeling and Trautmann	2010	PSPWC	Heuristic	Modified PSPLIB				
				PR					
3	Ranjbar and Kianfar	2010	RCPSP-FWP	GA	PSPLIB				
4	Bianco and Caramia	2013	RCPSP	Exact method	PSPLIB				
5	Colak et al.	2013	MRCPSP-RR	Heuristic ACE-SP and	PSPLIB				
				meta-heuristic	Boctor				
6	Baumann and Trautmann	2013	FRCPSP	MILP	PSPLIB				
7	Naber and Kolisch	2014	FRCPSP	MILP	PSPLIB				
8	Peteghem and Vanhoucke	2014	An over view for	Existing	PSPLIB				
			MRCPSP	Meta-heuristic	Boctor				
9	Cheng et al.	2015	(P1-P2-P3)	Exact (B&B) meth. Heuris-	Modified PSPLIB		\checkmark		
			RCPSP	tics-based PR					
10	Ma et al.	2016	URCPSP	Meta-heuristic	Modified PSPLIB				
				GA					
11	Issa and Tu	2017	RCPSP	Exact-method B&B	Own				
12	Elsayed	2017	RCPSP	COA	PSPLIB				
13	Oztemel and Selam	2017	MRCPSP	Meta-heuristic BCO	Own				
14	Naber	2017	F-RCPSP	MILP	PSPLIB				
15	Tritschler e.t al.	2017	F-RCPSP	HM-GA-VNS	PSPLIB				
16	Nadjafi	2018	P-MRCPSP-MC	Meta-heuristic	ProGen/πx				
				SA					
17	Tao and Dong	2018	MRCPSP-APS	Meta-heuristic	PSPLIB				
	0			TS					
18	Vanhoucke and Coelho	2018	RCPSP-MRCPSP	-	New Datasets				

3. Problem description

The RCPSP_(ABD) can be described as follows: a project consists of a set of activities i = [1, 2, ..., N]. The activities are subject to two types of constraints: 1) The precedence constraint, which forces each successor activity to be scheduled after all its predecessor activities are completed; and 2) The limited amount of resources is available during the activities performed. K = (1,...,k), is a set of renewable resource types assigned to activities. Each activity under categories A and B, $i_{(a,b)}$, requires constant units of renewable resource, $r(i_{(a,b)},k)$, type $k \in K$ during the non-preemptable duration, d_{ia} , or during the preemptable duration, d_{ib} . Each activity under category D, $i_{(d)}$, requires work content units, ω_d , of renewable resource type $k \in K$ during its preemptable duration, d_{id} . Resource type $k \in K$ has limited availability of R_k at any point along the planning horizon.

which are classified under A, B, and D categories, subject to scarce resources and precedence relationships to minimize the project makespan. A new algorithm, coded by MATLAB, employs as solving-tool to handling the problem, where many assumptions must be taken into the schedulers' account when he needs to use the model:

- 1- The duration of activities under category A and B must be pre-determined.
- 2- The activities under category A cannot be interrupted.
- 3- The activities under category B can be interrupted.
- 4- The work content of the activities under category D must be pre-determined and can be interrupted.
- 5- For each pre-emptive activity, no additional costs required to re-start performing them on later.
- 6- The resources assigned to each activity are considered as renewable resources.
- 7- An activity cannot start until all its predecessor activities are finished.
- 8- The objective is to minimize project makespan.

In practice, "manufactured-to-order" projects are generally named a one-of-a-kind project (OKP), which aims at producing highly customized projects at nearly mass production efficiency (Tu & Dean 2011). The project manager in OKP needs to deal with project activities classified under A, B, and D activity assumptions simultaneously.

4. Mathematical model

Many exact methods, heuristics, and meta-heuristics have been proposed for solving RCPSP under A, B, or C categories individually. However, the RCPSP(ABD) has never been studied or handled pre-

viously. The mathematical model proposed in this paper employs the following assumptions and notations:

- Project activities can be classified under A, B, and D categories.
- Activities under category A can be executed using constant resources over constant durations • and cannot be interrupted through the X-axis or the Time-axes.
- Activities under category B can be implemented using constant resources over constant durations and can be interrupted through the X-axis or the T-axis.
- Activities under category D can be executed using flexible resources over flexible durations and can be interrupted through the X-axes or the T-axis.
- The model is presented in the Activity-On-Node (AON) format.
- Resources are renewable and have limited capacities. •
- Rescheduling activities, from time to time, is allowed due to uncertainties in activity under cat-٠ egory D.

3.1. Inputs

- *i* number of project activities $i \in P$
- $i_a \in i \quad \forall i \in P$ i_a activities under category A
- $i_h \in i \quad \forall i \in P$ i_b activities under category B
- i_d activities under category D $i_d \in i \quad \forall i \in P$
- d_i durations of activities under category A
- d_i durations of activities under category B

 $r_{i_{(a,b)},K}$ renewable resources type k to execute activities under A and B categories $k \in K$

 R_{reg} total resource required

- R_{krem} resource remaining
- work content $\mathcal{O}_{i_{d}}$

time slots t

3.2. Parameters

 R_k amount of available type k resources

resources required to execute activity under A and B categories $r_{i_{(a,b)},K}$

work-content to execute the activity under category D \mathcal{O}_{i_d}

 $d_{i_{(a,b)}}$ duration for activity under A and B categories

The earliest start time for each activity *i* $S_{i_{(a,b,d)}}$

The earliest finish time for each activity i $f_{i_{(a,b,d)}}$

Т time horizon planning

Р portion of work content

3.3.Binary variables

$$s_{it} = \begin{cases} 1; \text{ if activity } i \text{ is started at time instant t} \\ 0; otherwise \end{cases}$$
$$f_{it} = \begin{cases} 1; \text{ if activity } i \text{ is finished at time instant } t \\ 0; \text{ otherwise} \end{cases}$$
$$Y_{it} = \begin{cases} 1; \text{ if the categories A \& B are covered by protion of the R}_k \\ 0; \text{ if the categories A \& B are covered by the total of the R}_k \end{cases}$$

The objective function:

$$\operatorname{Min} \sum_{i=1}^{n} f_{i+1} \tag{1}$$

Subject to

$$s_i + d_i \le s_j \quad \forall (i, j) \in A \tag{2}$$

$$\sum_{i_{(a)}\in s_t} r_{i_{(a)}k} \le R_k \quad \forall i_{(a)} \in A$$
(3)

$$\sum_{i_{(b)}\in s_{t}}r_{i_{(b)}k} \le R_{k} \qquad \forall i_{(b)} \in A$$
(4)

$$\sum_{t=s_{i(d)}}^{f_{i(d)}-1} r_{i_{(d)}t} = \omega_{i_{(d)}} \quad \forall i_{(d)} \in A$$

$$\tag{5}$$

$$\sum_{i_{(d)}^{t_{(d)}-1}} r_{i_{(d)}t} \leq R_k \qquad \forall i_{(d)} \in A$$
(6)

$$\sum_{r=s_{i(d)}} r_{-r} + \sum_{r} r_{-r} + \sum_{r=1}^{f_{i(d)}-1} r_{-r} < R.$$
(7)

$$\sum_{i_{(a)}\in s_{t}} r_{i_{(a)}k} + \sum_{i_{(b)}\in s_{t}} r_{i_{(b)}k} + \sum_{t=s_{i_{(d)}}} r_{i_{(d)}t} \leq R_{k}$$
(8)

$$s_i > 0 \tag{8}$$

Objective function (1) minimizes the total project's makespan. Constraint sets (2) takes the finishstart precedence relations with a minimal time lag of zero into account. Constraint set (3), (4), and (6) take care of the renewable resource limitation for activities under A, B, and D categories. Constraint (5) defines the work content for each activity under category D. Constraint set (7) ensures that the summation of the resources needed to execute activities under Categories A, B, and D simultaneously must be $\leq R_k$. Constraint (8) forces the project to start at time instance zero.

In this section, we illustrate a new solution procedure for the RCPSP_(ABD) with scarce resources, finish to start constraints, and minimum makespan objective at any given time as follows:

- 1. If the total resource required (R_{req}) is less than the available resource (R_k) , the available resource needs to be specified in order to complete the project activities.
- 2. If the activities under A, B, and D are brought together, and if these three need to be executed simultaneously, and if the total resource required (R_{req}) are more than the available resource (
 - R_k) then the following two sub-loops are executed:
 - 2.1. Assign the available resource (R_k) to the project activities under category A, and calculate the resource remaining (R_{krem}) , utilizing:

$$R_{krem} = R_k - r(i_a, k) \tag{11}$$

2.2.Assign the resource remaining (R_{krem}) to the project activities under category B, calculate the new resource remaining (R'_{krem}) , and assign the new resource remaining (R'_{krem}) to cover a segment of the work content of the activities under category D. This done by:

$$R'_{krem} = R_{krem} - r(i_b, k) \tag{12}$$

$$R''_{krem} = P(\omega_{i_d}) \tag{13}$$

- 3. If project activities under categories A and B need to be executed simultaneously, and if ($R_{req} > R_k$), then the available resources (R_k) must first be allocated to project activities under category A, and the project activities under category B must then be delayed to (t+1).
- 4. If project activities that need to be executed are under categories (A and D) or (B and D) simultaneously, and if $(R_{req} > R_k)$, then the available resources (R_k) must first be allocated to project activities under category A or category B. Then, secondly, a segment of project activities under category D must be covered using the resources remaining (R_{krem}) . Finally, shift the rest of the work content of the activities to (t+1). These two equations explained this

$$R_{k} < r_{i_{(a \text{ or } b)},k} + \omega_{i_{d}} \qquad R_{k} = r_{i_{(a \text{ or } b)},k} + P(\omega_{i_{d}})$$
(15)

With these results in hand, we can check the resources required to perform the project activities in (t+1) and repeat steps 2 through 4 until all activities in the projects are scheduled.

The concept of Project Management (PM) is the method or technique to complete the project on time. The pre-emption is a way to generate and improve a project schedule that faces the scarce resources assignment on activities over the project duration. Project activities have been assumed to be preemptive in the following papers: (Demeulemeester & Herrolen 1996; Nudtasomboon & Randhawa 1997; Valls et al. (1999), Bianco et al., 1999; Brucker & Knust 2001; Buddhakulsomsiria & Kim 2006, 2007; Damay 2007; and Peteghem & Vanhoucke 2010). Besides the difficulty of solving combinatorial optimization problems, the uncertainty, the utilization of scarce resources, and the changes in activities and time durations are the main problems with the scheduling processes. In this research, the problem becomes more much complicated because activities are classified under A, B, and D categories.

Our model-proposed handles scheduling projects, no longer through A, B or C category individually, but through the category A, B, and D simultaneously, where the problems fundamental have been extended to RCPSP problem to $\text{RCPSP}_{(ABD)}$.

Three priority rules are used for activity selection when the conflicts occur; first, the Earliest Start Time (ES); second, the Latest Finish Time (LF); and the Slack Time (SL). These limits, ES, LF, and SL are determined using the traditional forward and backward pass calculations. The backward pass calculation is started from the fixed project makespan, which means that the earliest finish time of the dummy end activity, EF_n , is considered as a project makespan and must equal the LF_n . EF_n is computed using the traditional forward pass calculation. The SL can be founded from (LF–EF).

5. Numerical example

In this section, we consider a project consists of 20 activities and three renewable resources. Information of the numerical instance including predecessor activities, durations, and resource utilization are presented in Table 4.

Act	Pre.	D	ES	EF	LS	LF	SL	R1	R2	R3
1	-	0	0	0	0	0	0	0	0	0
2	1	2	0	6	0	6	0	5	6	2
3	1	3	0	3	6	9	6	3	5	2
4	2,7	4	6	10	6	10	0	2	4	4
5	1	6	0	6	7	13	7	5	4	3
6	2,3	7	6	13	9	16	3	3	5	2
7	4	5	10	15	10	15	0	4	1	4
8	5	2	6	8	13	15	7	4	1	4
9	2,3	2	6	8	13	15	7	5	5	4
10	9,8	2	8	10	15	17	7	3	2	4
11	7	6	15	21	15	21	0	1	4	5
12	4,6	1	13	14	16	17	3	3	3	2
13	6,8,9	2	13	15	17	19	4	3	2	2
14	10,12	4	14	18	17	21	3	2	2	2
15	7,13	2	15	17	19	21	4	1	4	4
16	13	3	15	18	19	22	4	5	5	4
17	11,14,15	5	21	26	21	26	0	3	2	3
18	16	8	18	26	22	30	4	4	5	4
19	5,16	2	18	20	24	26	6	5	3	3
20	17,19	6	26	32	26	32	0	2	4	6
21	18	2	26	28	30	32	4	1	6	2
22	18,21	0	32	32	32	32	0	0	0	0

Table 4The properties of the project

For each activity in Table 4; (Act) is the activity number, (Pre.) represents the predecessor activities, and (D) is the duration of the activity. The forward-backward pass calculation can find the earliest and latest start times (ES and LS) and the earliest and latest finish time (EF and LF) times. The (SL) is the slack time (i.e., the amount of time that an activity can be delayed without causing another activity to be delayed or impacting the completion date of the project), and (R1, R2, and R3) are the resources required for each activity to be executed. When the resource limitation is not brought in, the project duration, T_{min} , along the critical path can be derived. This is considered as the lower bound of the project makespan. The resource requirements to perform each activity are as indicated in Table 3, and the resource availabilities are R1 = 7, R2 = 10, and R3 = 10 units.

5.1. *Case study (1)*

The lower bound of project makespan, i.e., the longest period of time on the critical path, takes place when the project manager classifies all the project activities under category A and the resources are unlimited. Each activity starts based on the ES, and when only the precedence relationships constraint among project activities are considered. The lower bound makespan T_{min} equals 28 days. The non-feasible project schedule occurs due to violations of resource availabilities. As a result, the resource required (R_{req}) of (R1, R2, and R3) is = (15, 18, and 15). Table 5 shows the resource utilization and the MORR when project activities are scheduled based on the priority rules ES, LF, and SL.

Table 5

The value of the objective function obtained under ES	ES, LF, and SL priority rules for case 1.
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	3			1 /						
Project activities are classified under category A (ES, LF and SL schedule)										
Resource type	Description	Maximum re- source availa- ble	Resource available in project	Resource used in pro- ject	Resource utilization %	MORR				
1	R1	15	15×28=420	253	60.23	2641				
2	R2	18	18×28=432	277	64.12	3430				
3	R3	15	15×28=420	267	63.57	3529				
Average			28 days			3200				

Two facts are worth mentioning. One, the amount of resource utilization was low because of the high amount of resource requirements to carry out specific activities during certain periods and to remain idle during the rest periods. Two, project activities are not allowed to be preemptive during the execution time. However, the value of the objective function, when the project activities are classified under category A, precedence relationships and resource constraints are considered, and the resource available (R_k) of (R1, R2, and R3) is = (7, 10, and 10), is shown in Tables 6, 7, and 8 respectively:

Table 6

The value of the objective function obtained under ES priority rule for case 1

Project activities are classified under category A (ES schedule)										
Resource type	Description	Maximum re- source availa- ble	Resource available in project	Resource used in pro- ject	Resource utilization %	MORR				
1	R1	7	7×55=385	253	65.7	6447				
2	R2	10	10×35=350	277	79.14	5069				
3	R3	10	10×35=350	259	74	4674				
Average			41.6 days			5393.7				

Table 7

The value of the objective function obtained under LF priority rule for case 1

Project activities are classified under category A (LF schedule)										
Resource	Description	Maximum re-	Resource	Resource	Resource	MORR				
type		source availa-	available in	used in pro-	utilization					
		ble	project	ject	%					
1	R1	7	7×49=343	253	73.76	5985				
2	R2	10	10×35=350	277	79.14	5182				
3	R3	10	10×33=330	267	80.9	4653				
Average			39 days			5273.3				

Table 8

The value of the objective function obtained under SL priority rule for case 1

Project activities are classified under category A (SL schedule)									
Resource	Description	Maximum re-	Resource	Resource	Resource	MORR			
type		source availa-	available in	used in pro-	utilization				
		ble	project	ject	%				
1	R1	7	7×46=322	253	78.6	5930			
2	R2	10	10×37=370	277	74.86	5440			
3	R3	10	10×33=330	259	80.9	4653			
Average			38.6 days			5341			

The average project duration is 41.6 days under ES priority rule, 39 days under LF priority rule, and 38.6 days under SL priority rule. The upper bound of project makespan, T_{max} , is assumed to be 41.6 days.

5.2. Case study (2)

Some of the project activities are classified under category A, such as 1, 2, 4, 7, 9, 11, 14, 15, 17, 19 and 21; and some other activities are classified under category B, such as 3, 5, 6, 8, 10, 12, 13, 16, 18, and 20. The resources available to execute project activities are 7-units from R1, 10 from R2, and 10 from R3. Thus, Tables 9, 10, and 11 indicate the value of the objective function obtained under ES, LF, and SL priority rules when project activities are classified under A and B categories:

Table 9	5	6	
The value of the objective function	obtained under ES	priority	y rule for case 2

Project activities are classified under category A and B (ES schedule)										
Resource type	Description	Maximum re- source availa- ble	Resource available in project dur.	Resource used in pro- ject	Resource utilization %	MORR				
1	R1	7	7×51=357	253	70.8	6215				
2	R2	10	10×34=340	277	81.4	5023				
3	R3	10	10×34=340	267	78.5	4639				
Average			39.6 days			5292.3				

Table 10

The value of the objective function obtained under LF priority rule for case 2

	Project activities are classified under category A and B (LF schedule)													
Resource type	Description	Maximum re- source availa-	Resource available in	Resource used in pro-	Resource utilization	MORR								
		ble	project dur.	ject	%									
1	R1	7	7×49=343	253	73.76	5937								
2	R2	10	10×34=340	277	81.4	5023								
3	R3	10	10×34=340	267	78.5	4653								
Average			39 days			15613								

Table 11

The value of the objective function obtained under SL priority rule for case 2

	Project a	ctivities are classi	fied under categ	ory A and B (SL	schedule)	
Resource type	Description	Maximum re- source availa- ble	Resource available in project dur.	Resource used in pro- ject	Resource utilization %	MORR
1	R1	7	7×52=364	253	69.5	6391
2	R2	10	10×34=340	277	81.4	4963
3	R3	10	10×33=330	267	80.9	4653
Average			39.6 days			5335.7

Nonetheless, the average project duration is 39.6 days under ES schedule, 39 days under LF schedule, and 39.6 days under SL schedule.

5.3. *Case study (3)*

Project activities are classified as follows: category A includes activities, such as 1, 2, 4, 7, 9, 11, 14, 15, 17, 19, 21, and 22; category B includes activities, such as 5, 8, 10, 12, 13, 16, and 20; and category D includes activities, such as 3, 6, and 18. Tables 12, 13, and 14 show the value of the objective function obtained under ES, LF, and SL priority rules when project activities are classified under A, B, and D categories:

Table 12

The value of the objective function obtained under ES priority rule for case 3.

	Project act	ivities are classified	ed under categor	y A, B, and D (E	S schedule)	
Resource	Description	Maximum re-	Resource	Resource	Resource	MORR
type		source availa-	available in	used in pro-	utilization	
		ble	project dur.	ject	%	
1	R1	7	7×41=287	253	88.1	4930
2	R2	10	10×32=320	277	86.5	4524
3	R3	10	10×33=330	267	80.9	4706
Average			35.3 days			4720

	The value of the objective function obtained under Er priority fue for case 5													
	Project activities under are classified under category A, B, and D (LF schedule)													
Resource	rce Description Maximum re- Resource Resource Resource MORR													
type	source availa- available in used in pro- utilization													
	ble project dur. ject %													
1	R1	7	7×44=287	253	82.1	5235								
2	R2	10	10×32=320	277	86.6	4524								
3	R3	10	10×33=330	267	80.9	4694								
Average			36.3 days			4817.6								

The value of the objective function obtained under LF priority rule for case 3

Table 14

The value of the objective function obtained under SL priority rule for case 3

	Project act	tivities are classified	ed under categor	y A, B, and D (Sl	L schedule)	
Resource	Description	Maximum re-	Resource	Resource	Resource	MORR
type		source availa-	available in	used in pro-	utilization	
		ble	project dur.	ject	%	
1	R1	7	7×41=287	253	88.1	4930
2	R2	10	10×32=320	277	86.6	4524
3	R3	10	10×33=330	267	80.9	4706
Average			35.3 days			4720

The average project makespan is reduced to 35.3 days under the ES schedule, 36.3 days under the LF schedule, and 35.3 under the SL schedule. Resources required (R_{req}) of (R1, R2, and R3) = (7, 10, and 10), and resource availability (R_k) of (R1, R2, and R3) = (7, 10, and 10). The compression between (R_{req}) and (R_k) indicates that no resource conflict occurs. Table 15, therefore, shows the best way to schedule the activities when project schedulers classify the activities under (A, B, and D) categories. The less duration and MORR (in **Bold**) are obtained under ES and SL priority rules.

Table 15

The value of the average duration and MORR for cases 1, 2, and 3.

Activit	ties classified	under category	Activities class	sified under category	Activities classi	fied under category			
	А		A	and B	A, B, and D				
PR	(Duration	MORR.)	(Duration	MORR.)	(Duration MORR.)				
ES	38.6	5341	39.6	5292.3	35.3	4720			
LF	39	5273.3	39	5204.3	36.3	4817.6			
SL	41.6	5393.7	39.6	5335.7	35.3	4720			

6. Computational results

Based on the literature, test instances which classify project activities under A, B, and D categories are unavailable. Therefore, this section presents the results obtained using the proposed model with the PSPLIB modified instances. J30 and J60 activities are generated by Kolisch and Sprecher (1996). The experiments share some common characteristics, including, for example, the utilization of renewable resources.

Three parameters have been changed as follows:

- 1) The network complexity (NC) defines the average number of predecessors per activity.
- 2) The resource factor (RF) determines the average percentages of different resource types.
- 3) The resource strength (RS) defines the degree of the strength of resources.

Because of classified project activities to A, B, and D categories, the results obtained from the experiment provide insight into the makespan improvement. This improvement is measured and calculated as follows:

% makespan improvemnt = $\frac{[\text{makespan (under category A)} - \text{makespan (under category AB or AB D)}]}{(\text{makespan (under category A)} - \text{makespan (under category AB or AB D)}]}$

makespan (under category A)

Table 13

As can be seen in Table A.1, the greater chance to larger the makespan improvement can be found when project activities are classified under A, B, and D categories.

Equally important, the three results from Appendix A are diagrammed in Figure 5 in graphics format: the best makespan, the best resource utilization, and the best MORR can be found when project activities are classified under A, B, and C categories.



Fig. 5. Duration, resource utilization, and MORR. criterion in graphic format.

The impact of activity assumptions has been measured using the following criteria: the average of resource utilization, the average of MORR criterion, and the average of the project makespan improvement, as depicted in Table A. 1. Classify project activities, only, under category A (i.e., when the problem is considered as $\text{RCPSP}_{(A)}$ will be used as a reference to measure any improvement can

occur compared with the ($RCPSP_{(AB)}$ or P-RCPSP) and with the ($RCPSP_{(ABD)}$ or F-P-RCPSP) activity assumptions.

The results can be summarized as follows: classifying project activities under "AB" can occur little improvement (4.9%) in the average of the percentage of the project-makespan-improvement whereas, classifying project activities under "ABD" increases the average of the percentage of the project-makespan-improvement (15.8%), as shown in Table A. 1 (in **Bold**).

7. Conclusion

In this paper, we present new procedures for scheduling projects under three generals of the project activities assumptions simultaneously, i.e., A, B, and D. For example, the activities under category A can be executed using constant resources over constant durations, and the pre-emptions are not allowed. The activities under category B can be executed using constant resources over constantan durations, the pre-emptions are allowed. The activities under category D can be executed using flexible resources over flexible durations, and the pre-emptions are allowed. With A, B, and D categories project schedulers can provide more flexibility in planning and scheduling projects constrained by limited multi-type of resources. In practice, many projects in construction and manufacturing-engineering include these three general categories. That is, project schedulers can interrupt (plan) activities under categories B and D. Our approach gives more flexibility to optimizing the project schedule and also offers a distinctive direction for project planning and scheduling. As seen in the three case studies, the project manager can split project activities, resulting in decreasing project duration and increasing average resource utilization.

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Appendix A

As used in this paper, the problem instants are modifications of PSPLIB created by Kolisch and Sprecher (1996). In order to investigate the impact of (A, B, and D) activity assumptions, activities for each project are classified under three assumptions: first assumption is: all the activities are classified under category A. Second assumption is: some activities are classified under category A and the rest under category B. Third assumption is: some activities are classified under category A, some under category B, and the rest under category D. The makespan (D), the resource utilization (RU), the minimum moment of resource required (MORR) criterion, the % of makespan improvement are four indicators that have been measured for each problem with ES, LF, and SL priority rules. Each project has nine feasible schedules. The first three schedules are generated when the activities are classified under category A with ES, LF, and SL priority rules. The following three schedules are generated when activities are classified under A and B categories with ES, LF, and SL. The last three schedules are generated when the activities are classified under (A, B and D) categories with ES, LF, and SL. The average of each indicator, (i.e., D, RU, MORR, and makespan improvement) has been measured for three feasible schedules under each category, as depicted in Table A.1. The procedure to get the results was programmed in MATLAB (R2018a), executed on a personal computer with an Intel(R) Core (TM) 2 Duo CPU T6500@2.10 GHz, 4GB RAM, and Windows 7.

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Project	Cat	NC	DF	DS	D1	101	D 3	D4	PD	р	DI 10/	MORR	Aver.	Aver.	Aver.	%I mnr
Troject	A	1.5	0.25	0.2	KI	K2	ĸ	114	ES	30.25	66.42	4537	20.75	(7.90	MORK	
1									SL	27.75 28.25	68.86 68.10	4252.3 4550.8	28.75	67.80	4446	0.0
J30	AB	1.5	0.25	0.2	12	13	4	12	ES	27.5	70.38	4346.3				
									LF	27.5	70.45	4254.8	27.5	70.433	4285.3	4.3
					-				SL	27.5	70.45	4254.8				
	ABD	1.5	0.25	0.2					ES	24.25	75.25	4027				
									LF	23.75	76.37	4012.3	23.92	76.00	4017	16.8
									SL	23.75	76.37	4012.3				
	A	1.5	0.25	0.2					ES	32.75	64.28 63.9	5133.3 5296.3	32.83	66.20	5207	0.0
2									SL	32	70.42	5193.3	52.05	00.20	5207	0.0
J30	AB	1.5	0.25	0.2	14	10	11	14	ES	31.75	66.43	5044.3				
									LF	31.75	67.83	5059.3	31.75	67.37	5063	3.3
					-				SL	31.75	67.83	5087.3				
	ABD	1.5	0.25	0.2					ES	26.75	77.03	5157.3				10.5
									LF	26.75	77.03	5157.3	26.75	77.03	5164	18.5
									SL	26.75	77.03	5178.5				
	A	1.5	0.25	0.2					ES	29.75	63.02	3944.8				0.0
2									LF	31.25	60.05	4284.8	30.67	61.19	4184	
120	AD	1.5	0.25	0.2	10	0	12	12	SL ES	20.75	62.02	4322.3				
130	AD	1.3	0.23	0.2	10	0	13	12	LS	29.75	65.02	3879.3	29.25	64.36	3921	4.6
									SL	29	65.03	3939.3				
	ABD	1.5	0.25	0.2					ES	25	72.84	3845	25.00	77 95	3941	10 5
									SI	23 25	72.84 72.84	3839	23.00	12.00	5641	16.5
	А	1.5	0.25	0.2					ES	35.5	72.01	8112				
									LF	35.25	72.48	8716.5	35.50	71.73	8515	0.0
4									SL	35.75	70.68	8719				
J30	AB	1.5	0.25	0.2	7	11	11	15	ES LF	33	73.42 73.42	7691.5 7717	33 50	72 79	7761	5.6
									SL	34.5	71.51	7876.8	55.50	12.19	,,01	
	ABD	1.5	0.25	0.2					ES	32.5	75.04	7100.8				
									LF	32.5	75.04	7113.5	32.50	75.04	7109	8.5
									SL	32.5	75.04	7113.5				
	A	1.5	0.25	0.2					ES LF	21.5	74.35 67.33	2531 3242	23.83	69.67	3022	0.0
5									SL	25	67.33	3294.8				
J30	AB	1.5	0.25	0.2	11	11	9	11	ES	21.5	74.35	2521.8	22.25	70.50	2(01	
									SL	22.5 22.75	71.95	2624.3 2657.5	22.25	/2.59	2601	6.6
	ABD	1.5	0.25	0.2					ES	19.75	74.32	2349.3				
									LF	19.5	75.01	2346.5	19.75	74.34	2350	17.1
									SL	20	73.67	2356.3				
	A	1.8	0.5	0.5					ES LF	66 64.5	60.52 61.77	17086 17149	65.75	61.27	17322	0.0
6									SL	66.75	61.50	17732				
J30	AB	1.8	0.5	0.5	11	12	12	8	ES	65.5	60.90	16871				
									LF	64.75 66.25	61.72 60.46	16691 16956	65.50	61.03	16839	0.4
	ABD	1.8	0.5	0.5	1				ES	53.25	75.09	15533				
									LF	53	75.47	15476	53.33	74.97	15528	18.9
									SL	53.75	74.32	15576				
	A	1.8	0.5	0.5					ES	56.5	65.55	13620	55.50	(0.55	12716	0.0
7									SL	56.25 53.75	68.52 71.57	13807	55.50	68.55	13/16	0.0
130	AB	1.8	0.5	0.5	13	12	12	12	ES	54 75	69.92	12550				
									LF	53	69.06	12211	53.75	69.16	12325	3.2
					ł				SL	53.5	68.49	12216				<u> </u>
	ABD	1.8	0.5	0.5					ES	51	71.96	11661	40.17	74 45	11252	11.4
									SL	48.25	75.69	11048	49.17	/4.43	11232	
	A	1.8	0.5	0.5	l				ES	57.5	63.72	15841				1
			-	-					LF	54.25	64.47	14908	55.75	63.85	15412	0.0
8					-				SL	55.5	63.35	15488				<u> </u>
J30	AB	1.8	0.5	0.5	15	12	12	11	ES	52	67.71	13960				6.6
									LF	52 52.25	67.71 67.45	13887 13936	52.08	67.63	13927	0.0
	ADD	1.0	0.7	0.5	1				FC	40.05	70.47	12725				
	ABD	1.8	0.5	0.5					LF	48.25 47.75	73 15	13/35	47.92	72.93	13647	14.1
									SL	47.75	73.15	13603	47.52	12,93	10047	
	А	1.8	0.5	0.5					ES	55.25	68.65	12553	İ			İ
0									LF	54 56 75	67.95	12925	55.33	67.66	13191	0.0
J30	AB	1.8	0.5	0.5	9	16	12	12	ES	54.25	70.14	14097				
						-	-	-	LF	51.5	71.96	12232	53.33	70.89	12204	3.6
	ABD	1.8	0.5	0.5	1				ES ES	34.25 49.25	73.94	12198				-
		l							LF	49.25	73.97	11270	48.92	74.42	11238	11.6

 Table A.1 The problem instances used in the paper

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									SL	48.25	75.33	11173				
10	A	1.8	0.5	0.5					ES LF SL	50.5 48 49	64.50 67.94 67.02	10709 11041 11539	49.17	66.49	11096	0.0
J30	AB	1.8	0.5	0.5	14	15	11	11	ES LF	48.75 45.75	66.70 70.96	10075 9951	47.17	68.96	10072	4.1
	ABD	1.8	0.5	0.5					ES I F	47 43.25 42.25	69.19 75.06 76.79	10192 9277.3	43 00	75 50	0102	12.5
		1.5	0.05	0.2					SL	43.5	74.70	9199.3	-5.00	13.32	2173	
11	A	1.5	0.25	0.2					ES LF SL	58.75 64.75 63.5	67.89 64.07 65.74	16174 16955 16781	62.33	65.91	16636	0.0
J60	AB	1.5	0.25	0.2	13	11	12	13	ES LF SL	58.25 58.75 62.25	68.40 69.36 65.43	15540 15632 16325	59.75	67.73	15832	4.1
	ABD	1.5	0.25	0.2					ES LF ST	53.5 55 55 75	74.44 72.66	14294 14378 14849	54.75	72.91	14506	12.2
12	A	1.5	0.25	0.2					ES LF ST	56.75 54.75 61.75	66.79 67.77 60.96	18534 20126 22430	57.75	65.17	20363	0.0
J60	AB	1.5	0.25	0.2	13	15	14	14	ES LF	56 54.25	68.13 72.31	18725 18374	55.25	69.55	18582	4.3
	ABD	1.5	0.25	0.2					ES LF	55.5 48.75 49.25	76.39 76.29	18649 18103 18386	49.00	76.45	18291	15.2
	A	1.5	0.25	0.2					SL ES LF	49 49.5 50.5	76.66 67.07 65.13	18385 12931 14630	51.08	65.03	14315	0.0
13 J60	AB	1.5	0.25	0.2	16	19	14	12	SL ES LF	53.25 48.5 48.5	62.88 68.75 69.23	15384 12699 12750	48.50	69.08	12733	5.1
	ABD	1.5	0.25	0.2					SL ES	48.5 40.75	69.23 80.57	12750 12130	40.50	00.00	10100	20.6
		1 5	0.25	0.2					LF SL	40.5 40.5	81.2	12143 12143	40.58	80.99	12138	20.0
14	A	1.5	0.25	0.2	1.5	10	10	12	ES LF SL	57.75 58.25	60.89 60.37 59.94	14846 14996 15501	57.75	60.40	15114	0.0
100	AB	1.5	0.25	0.2	15	13	13	13	ES LF SL	56.25 56.75 58	62.06 61.44 60.15	14679 14767 14855	57.00	61.22	14767	1.3
	ABD	1.5	0.25	0.2					ES LF SL	53.75 53.5 53.5	65.36 65.36	14523 14416 14415	53.58	65.28	14451	7.2
15	A	1.5	0.25	0.2					ES LF SL	53.75 50.25 52.5	61.86 66.26 63.96	13232 13520 14119	52.17	64.03	13623	0.0
J60	AB	1.5	0.25	0.2	13	7	14	14	ES LF SL	51.25 49 51	64.16 67.57 65.41	13015 12843 13041	50.42	65.72	12966	3.4
	ABD	1.5	0.25	0.2					ES LF SI	45.5 44.75 45.25	71.86 72.84 72.15	11889 11752	45.17	72.29	11851	13.4
	A	1.8	0.5	0.5					ES LF	+3.25 87.25 90.5	70.44 68.27	37691 39702	90.67	68.02	39244	0.0
16 J60	AB	1.8	0.5	0.5	13	15	11	14	SL ES LF	94.25 86.75 89.5	65.32 70.93 68.94	40341 37609 38607	88.33	69.74	38120	2.6
	ABD	1.8	0.5	0.5					SL ES LF	88.75 72 74.25	69.35 85.64 83.49	38144 33104 33523	72.75	84.97	33123	19.8
	A	1.8	0.5	0.5					SL ES	72	85.76 64.28	32744 54842	102.22	(175	<i></i>	6.0
17 J60	AR	1.8	0.5	0.5	13	15	13	16	LF SL ES	99.25 101.25 99	68.43 67.52 71.02	53007 54593 47769	103.33	66.75	54147	0.0
		1.0	0.5	0.0	1.5	15	1.7	10	L5 LF SL	92 93	73.14 72.58	44659 45152	94.67	72.25	45860	8.4
	ABD	1.8	0.5	0.5					ES LF SL	82 80.75 80.75	82.17 83.54 83.54	42080 41564 41578	81.17	83.09	41740	21.5
18	A	1.8	0.5	0.5					ES LF SL	91.75 82.75 97.25	68.08 75.57 65.02	42775 39575 47946	90.58	69.56	43432	0.0
J60	AB	1.8	0.5	0.5	14	18	14	14	ES LF SL	81 80 83.25	77.05 78.06 75.30	36644 36219 36939	81.42	76.81	36600	10.1
	ABD	1.8	0.5	0.5					ES LF	75 75.75	83.70 82.80	34067 34219	75.67	82.90	34247	16.5
	A	1.8	0.5	0.5					SL ES LF	76.25 88 81.5	82.19 66.12 71.39	34457 36010 36544	84.92	68.72	36343	0.0
19 J60	AB	1.8	0.5	0.5	13	15	15	14	SL ES LF	85.25 84.5 78.25	68.65 68.66 74.06	36477 33838 33026	80.75	71 91	33530.67	4.9
	ABD	1.8	0.5	0.5					ES I F	79.5 72.25 69.5	73.01 80.80 83.55	33728 29341 29275	71.00	87.04	20211	16.4
									SL	69.5 71.25	63.35 81.83	29275 29019	/1.00	02.00	29211	10.4

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20									SL	84	65.70	39948				
J60	AB	1.8	0.5	0.5	17	19	18	16	ES	74.5	74.38	34349				
									LF	72.25	76.53 75.21	33902 35105	73.42	75.37	34452	10.6
	ABD	1.8	0.5	0.5					ES	69.75	79.24	34735				
									LF	69.75	79.21	34760	69.75	79.22	34798	15.1
									SL	69.75	79.21	34901				



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