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Synthesis of β -amino alcohol derivatives from phenols in presence of phase transfer catalyst and lipase biocatalyst

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CHRONICLE	ABSTRACT
Article history: Received June 25, 2012 Received in Revised form November 6, 2012 Accepted 6 November 2012 Available online 6 November 2012	A simple and environmentally friendly reaction has been developed for the first time for one- pot synthesis of β -amino alcohol derivatives from aromatic phenols, epichlorohydrin and amines by using phase transfer catalysts (PTC) and <i>Aspergillus Oryzae</i> lipase biocatalyst. This method provides access to pharmaceutically relevant products in excellent yields with high regioselectivity. The remarkable catalytic activity and reusability of lipase was possible up to four consecutive cycles.
Keywords: Lipase, β-Amino Alcohol Phase Transfer Catalyst Epichlorohydrin Biocatalyst	
1-Butyi-3-metnyiimiaazoiium Chloride	© 2013 Growing Science Ltd All rights reserved

1. Introduction

The β -Amino alcohols are present in many biologically active natural products and chiral auxiliaries containing common intermediates¹⁻³. They play an increasingly important role in medicinal chemistry, pharmaceuticals and in organic synthesis⁴⁻⁵. β -Adrenergic blocking agents (β -blockers) are used in treatment of a wide variety of human disorders like hypertension, sympathetic nervous system, heart failure, cardiac arrhythmias⁶⁻⁷ and also as insecticidal agents⁸.

The skeleton of β -amino alcohols of the type **1** (Fig. 1) is particularly interesting in biologically active pharmaceutical compounds, which are easily available via one-pot multicomponent reaction process. Compounds such as propranolol **2** are used as selective dopamine D₄ receptor antagonists⁹. ^{*} Corresponding author. Tel: +91 22-2414 5614 E-mail addresses: srshukla/9@gmail.com (S. R Shukla)

© 2013 Growing Science Ltd. All rights reserved. doi: 10.5267/j.ccl.2012.10.002 Some β -amino alcohol derivatives **3** prove to be useful as antagonists of the calcium receptor I that inhibits parathyroid hormone secretagogues¹⁰, other compounds such as practolol **4** and celiprolol hydrochloride **5** are the drugs belonging to the class of arloxypropanolamine **1** useful as β -blocker^{11, 12}.

One of the most common methods used for the synthesis of β -amino alcohols is the direct aminolysis of epoxides using different promoters or catalysts in the presence of conventional solvents. These include calcium trifluoromethanesulfonate¹³, ionic liquids¹⁴, bismuth triflate¹⁵, polymer-supported chiral Co(Salen) complexes¹⁶, copper(II) acetylacetonate (Cu(acac)₂)¹⁷, microwave irradiation¹⁸, etc.

Synthesis of epoxide from phenol and epichlorohydrin by using different methods, catalysts and organic solvents includes microwave irradiation¹⁹, cesium fluoride²⁰, sodium hydride²¹, cesium carbonate²² and β -cyclodextrin²³ etc.

The emerging area of green chemistry makes use of safer and non toxic materials, leaves no waste to treat, increases energy efficiency, uses renewable feed stock, maximizes atom economy and minimizes the potential for accidents. Biocatalyst provides excellent alternative in organic synthesis. The lipases from *Aspergilllus Oryzae* as biocatalyst are well established in organic synthesis because of their stability, selectivity and easy availability²⁴⁻²⁵. The use of lipase is well known in Knoevenagel condensation²⁶, Mannich reaction²⁷, ester hydrolysis²⁸, etc. However, its application in the one-pot synthesis of β -amino alcohol derivatives from aromatic phenols has not been well explored.



Fig. 1. General formula (1) and examples of biologically active (2-5) β -amino alcohols

Pchelka et al.¹⁹ reported the reaction of phenol and epichlorohydrin under microwave irradiation by using PTC like tetrabutylammonium bromide (TBAB). The role of PTC is to facilitate the reaction by migrating a reactant from one phase to another²⁹. Commonly used PTCs are the salts of quaternary ammonium or phosphonium compounds, benzyl trimethyl ammonium chloride and TBAB³⁰. Recently ionic liquids (ILs) which are known as environmentally benign and reusable reagents have attracted growing attention due to their high thermal stability³¹⁻³³ ILs based on 1,3dialkylimidazolium cation and pyridine cation are composed of cation/anion combinations, which are similar to the conventional quaternary ammonium salts and hence such type of ILs have the potential for use as PTC³⁴⁻³⁶.

We herein report the synthesis of pharmaceutically relevant β -amino alcohol derivatives in onepot reaction along with aromatic phenols, epichlorohydrin and amines by using lipase biocatalyst from *Aspergillus Oryzae* along with PTC.

2. Results and Discussion

The synthesis of β -amino alcohol derivatives using *Aspergillus Oryzae* lipase biocatalyst and PTC has been shown in Scheme 1.



Scheme 1: General Reaction Scheme

The reaction between phenol (1a), epichlorohydrin and amine 2a was selected as a model reaction for optimizing the reaction parameters such as molar ratio, effects of solvents, catalyst study, catalyst amount, and reusability. As shown in Table 1, entries 1, 2, 3 we carried out the model reaction using different PTC such as triethylamine hydrochloride (TEA.HCl), TBAB and choline chloride. It was observed that the yield of product decreases respectively. The reaction using [BMIM]Cl as PTC gave maximum product yield with less reaction time (Table 1, entry 5, 6). This was attributed to small inorganic anion and bulky organic cation of [BMIM]Cl having high stability as compared to choline chloride, TEA.HCl and TBAB. Because the positive charge in [BMIM]Cl is delocalized over two nitrogen atoms and three carbon atoms, it imparts maximum resonance stability as compared to other tetraalkylammonium salts^{37, 38}.

For further optimization of [BMIM]Cl, the reaction was carried out with different quantities and 0.1 equivalent of [BMIM]Cl with respect to **1a** was found to be optimal (Table 1, entries 4, 5, 6). In the absence of PTC, the product **3a** was afforded in 30% yield after reaction at 55 °C for 8 h (Table 1, entry 7).

I WOIG I. BIIGGT OF I	re on product grou en		
Entry. ^a	PTC (equiv.)	Time (h)	Yield (%) ^b
1	TEA.HCl (0.1)	5.5	55
2	TBAB (0.1)	6	46
3	Choline Chloride (0.1)	6.5	42
4	[BMIM] Cl (0.05)	6	41
5	[BMIM] Cl (0.1)	4	60
6	[BMIM] Cl (0.2)	4	60
7	<u> </u>	8	30

Table 1. Effect of PTC on product yield 3a

Reaction Condition: ^aAll reactions were carried out with phenol **1a** (2 mmol), epichlorohydrin (3 mmol), morpholine **2a** (2 mmol), lipase (10% w/w, 0.019g), temperature (55 °C), ^bIsolated yields.

For comparison, synthesis of β -amino alcohol derivatives was also studied using conventional bases such as sodium hydroxide¹⁹ (NaOH), sodium hydride²¹ (NaH), potassium carbonate (K₂CO₃) and sodium bicarbonate (NaHCO₃) (Table 2, entries 1-4). These conventional bases required more reaction time while giving lower product yields. The reaction using *Aspergillus Oryzae* lipase biocatalyst (10% w/w) gave the product **3a** in 60 % yield in 4 h.

Further, excellent results were obtained by using 50% w/w lipase to afford the product **3a** in 86 % yield in 3.5 h (Table 2, entries 5, 6). Use of NaHCO₃ or K₂CO₃ as a base in the presence of lipase (10% w/w) as a biocatalyst obtained the product **3a** in 87-88% yield after reacting at 55 °C for 3.5 h (Table 2, entries 7, 8), since the reaction is promoted by lipase and the base serves to trap the

resulting hydrochloric acid which is a byproduct of the reaction. In the absence of base, lipase should work as a promoter as well as a captor of the acid. K_2CO_3 and NaHCO₃ exhibited similar effect on reaction, although among the two, K_2CO_3 gave higher product yield as it is more thermally stable and the conjugate base of K_2CO_3 is more basic than that of NaHCO₃^{19, 20}. No reaction could occur at room temperature (35 °C) in the presence of lipase. Reaction also did not occur in the absence of any catalyst.

Lipase biocatalysts are made up of different subunits having high efficiency and selectivity. Therefore, lipase biocatalysts can be used in a variety of organic transformations without the need of additional coenzymes²⁶. Different organic solvents were also screened to see their efficiency in the reaction. Lipase is a heterogeneous catalyst and could easily separate from reaction mixture by filtration.

With these results in hand, we developed the one-pot synthesis of β -amino alcohol derivatives from various substituted aromatic phenols (1a-l), epichlorohydrin and amines (2a-l) to obtain the corresponding products (3a-l) (Table 3). The rate of reaction and product yield was better in case of secondary amines such as morpholine, piperidine compared to primary aliphatic amines like methyl amine, isopropyl amine, isobutyl amine, etc³⁹.

The basicity of amine is expected to increase with the number of alkyl groups on the amine. In secondary amine, two alkyl groups are attached directly to the nitrogen atom resulting in better reactivity of the secondary amine as compared to the primary amine. Basicity also depends on stabilization of the conjugate acid formed and the conjugate acid of secondary amine was more stable than primary amine³⁹.

Entry ^a	Catalyst	Base (1 equiv.)	Solvent	Temp. (°C)	Time (h)	Yield (%) ^b
1	-	NaOH	-	55	20	40
2	-	NaH	-	55	12	55
3	-	K_2CO_3	-	55	15	30
4	-	NaHCO ₃	-	55	18	25
5	Lipase (10% w/w)	-	-	55	4	60
6	Lipase (50% w/w)	-	-	55	3.5	86
7	Lipase(10% w/w)	NaHCO ₃	-	55	3.5	87
8	Lipase (10% w/w)	K_2CO_3	-	55	3.5	88
9	Lipase (10% w/w)	K_2CO_3	-	110	3	35
10	Lipase (10% w/w)	K_2CO_3	DMF	55	6	60
11	Lipase (10% w/w)	K_2CO_3	Dioxane	55	8	50
12	Lipase (10% w/w)	K_2CO_3	THF	55	7	55

Table 2. Effect of catalyst, Base and solvent on product yield 3a

Reaction Condition: ^aAll reactions were carried out with phenol **1a** (2 mmol), epichlorohydrin (3 mmol), amine **2a** (2 mmole), [BMIM]Cl (0.035g, 0.1 equiv.), ^bIsolated yields.

In 4-nitrophenol and 4-cyanophenol, due to the presence of electron withdrawing group at para position^{20, 40} after formation of phenoxide ion, the loan pair of electron gets stabilized by resonance and hence less available for nucleophilic attack with epichlorohydrin. Therefore, the reaction required more time (Table 3, entries i- 1).



	$\begin{array}{c} Z \\ & Z \\ & OH \\ & NHR_2R_3 \end{array} \begin{array}{c} Lipase \\ & \blacksquare \\ & \blacksquare \\ & [BMIM]Cl \\ & K_2CO_3 \end{array}$	OH R ₁	+ Cl O + R ₂ R ₃ NH $(BMIM)Cl K_2CO_3$	$ \begin{array}{c} $	NHR ₂ R ₃
R ₁ B		1a-I	2a-1	3a-I A	
Entry ^a	ArOH	Amine	Product A	Time (h)	Yield (%) ^b
a	OH	O N H		3.5	88
b	OH			4.5	82
с	OH	NH ₂	OH H	5	80
D	OH			4	75
Е	OH V	-NH ₂	OH H	5	72
F	Cl	C N		5.5	83
G	Cl	→-NH ₂		6	78
h	OH Br	—NH ₂		4.5	73
Ι	OH CN	→-NH ₂		5.5	68
J	OH CN	NH2		6	71
K	OH NO2	NH2		8	60
L	OH NO ₂	O N H		7	82

Reaction Condition: ^aAll reactions were carried out with phenol **1a-l** (2 mmol), epichlorohydrin (3 mmol), amine **2a-l** (2 mmol), lipase (10% w/w), [BMIM]Cl (0.1 equiv.), K_2CO_3 (1 equiv.), ^bIsolated yields. Regioselectivity was determined by NMR spectra.

In 2-chlorophenol, due to the presence of chloro group at ortho position the steric hindrance affects the reaction between phenol and epichlorohydrin, thereby requiring longer reaction time (Table 3, entries f, g). Phenol and its derivatives with electron donating substituents react faster as compared to phenol with electron accepting substituents. Also, the sterically hindered phenol reacts very slowly.

There are two possible ways of nucleophilic attack with different amines at the epoxide carbon, one at terminal carbon atom to form regioisomer **A** and another at internal carbon atom to form regioisomer **B** (Table 3). We afforded **A** as the major regioisomer, because nucleophilc attack of amines takes place preferentially at the terminal carbon atom of epoxide than internal carbon atom. Regioselectivity was determined by NMR spectrum. Regioisomer **A** has secondary alcohol group and carbon attached to that hydroxyl group gives chemical shift at $\delta = 68$ ppm which we obtained in ¹³C NMR spectrum of products, while, regioisomer **B** has primary alcohol group and carbon atom adjacent to it shows shift at $\delta = 60$ ppm, which was not observed. Thus, the conclusion was that we obtained regioisomer A³⁹. During the recyclability study of the lipase biocatalyst, it was easily separated from the reaction mass by filtration and was recycled up to four times. No significant decrease in the product yield was observed during the first recycle whereas the yield declined up to 70 % after completion of fourth recycle as shown in the **Table 4**.

Based on the observations, the mechanism for the reaction may be postulated as shown in Scheme 2. The active sites of lipase such as aspartate histidine dyad and oxyanion hole, abstract the acidic proton of the phenols **1a-l** to form the nucleophiles $X^{41, 42}$, which replace the Cl⁻ of [BMIM]Cl giving the intermediate **Y**. It reacts with epichlorohydrin to give the intermediate **Z**. Sequential attack of the amines **2a-l** on the intermediate **Z** gives the final products **3a-l**.

Table 4. Recyclability study of Lipase on product yield 3a	
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Entry ^a	Recycle	Yield ^b (%)
1	-	88
2	First	85
3	Second	80
4	Third	78
5	Fourth	70

Reaction Condition: ^aAll reactions were carried out with phenol **1a** (2 mmol), epichlorohydrin (3 mmol), amine **2a** (2 mmole), [BMIM]Cl (0.035g, 0.1 equiv.), K_2CO_3 (1 equiv.), ^bIsolated yields.



Scheme 2. A plausible reaction mechanism for the formation of β -amino alcohol derivatives 3a-1.

The FT-IR spectra of synthesized compounds showed the stretching frequency at 1250 and 1040 cm⁻¹ clearly indicating the presence of ether linkage. Products were purified by column chromatography in 100-200 mesh silica. The product gave a single spot on TLC plate. All the synthesized compounds were characterized by ¹H-NMR, ¹³C-NMR and FT-IR spectral data.

General procedure for synthesis of β-amino alcohols derivatives:

A mixture of phenols **1a-l** (2 mmol), epichlorohydrin (3 mmol), lipase (10% w/w), [BMIM]Cl (0.2 mmol) and K_2CO_3 (2 mmol) was stirred in 25 ml round bottom flask at 55 °C till the consumption of phenol (confirmed by TLC). Amine **2a-l** (2 mmol) was then added in one portion to same reaction mixture and stirred at 55 °C to complete the reaction. The progress of the reaction was monitored by TLC. After completion of the reaction, it was then cooled to room temperature, then added ethyl acetate (10 ml) and water (10 ml).

Lipase was then filtered and then ethyl acetate layer was separated from water layer. It was dried by using anhydrous Na_2SO_4 and concentrated in high vacuum to give the final crude product. Products were purified by column chromatography on 100-200 mesh silica compound eluted in ethyl acetate:hexane (6:4) to afford the pure final product. The separated lipase was washed with water, dried at room temperature and reused for the same reaction.

General procedure for synthesis of 1-butyl-3-methylimidazolium chloride⁴³ ([BMIM]Cl):

A mixture of 1-methylimidazole (1mmol) and butyl chloride (1.2 mmol) were stirred in round bottom flask fitted with a reflux condenser. The reaction mixture was refluxed for 12 h at 120 °C with constant stirring to complete the reaction by TLC. After completion, the reaction mass was cooled to room temperature, and the unreacted starting material was removed by distillation in high vacuum at 70 °C and 300 atm pressure to get final [BMIM]Cl. It was used as PTC in synthesis of β -amino alcohols derivatives.

Spectra data

1-Morpholino-3-phenoxypropan-2-ol, Table-3, Entry 3a:

A yellowish brown colored liquid.

FT-IR (neat, cm⁻¹): 3402, 2923, 2858, 1593, 1492, 1456, 1240, 1110, 1039, 865, 802, 754, 688. ¹**H NMR** (300 MHz, CDCl₃): 2.35-2.75 (m, 6H), 3.60-3.80 (m, 5H), 3.98 (d, 2H, J = 5.1Hz), 4.10 (m, 1H), 6.88-7.00 (q, J = 7.2 Hz, 7.5Hz, 2H), 7.22-7.34 (q, J = 7.2 Hz, 7.8 Hz, 8.4 Hz, 3H). ¹³**C NMR** (75 MHz, CDCl₃): δ (ppm) 53.8, 61.1, 65.5, 66.9, 70.1, 114.5, 121.0, 129.5, 158.6.

1-Morpholino-3-(naphthalen-1-yloxy)propan-2-ol, Table-3, Entry 3b:

A yellow colored liquid.

FT-IR (neat, cm⁻¹): 3413, 2925, 2858, 1583, 1452, 1396, 1269, 1105, 1008, 864, 779. **¹H NMR** (300 MHz, CDCl₃): 2.40-3.05 (m, 7H), 3.65-3.85 (m, 4H), 4.05-4.35 (m, 3H), 6.82 (d, J = 7.5 Hz, 1H), 7.32-7.54 (m, J = 3.9 Hz, 5.4 Hz, 7.2 Hz, 4H), 7.80 (dd, J = 3.3 Hz, 7.2 Hz, 1H), 8.26 (t, J = 5.4 Hz, 7.2 Hz, 9.6Hz, 1H). **¹³C NMR** (75 MHz, CDCl₃): δ (ppm) 53.7, 61.3, 65.6, 66.9, 70.4, 104.8, 120.6, 121.8, 125.2, 125.5,

125.8, 126.4, 127.5, 134.4, 154.3.

1-(Isopropylamino)-3-(naphthalen-1-yloxy)propan-2-ol, Table-3, Entry 3c:

A yellow colored liquid.

FT-IR (neat, cm⁻¹): 3328, 3056, 2962, 1581, 1454, 1394, 1269, 1099, 761.

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¹**H** NMR (300 MHz, CDCl₃): 1.05 (d, 6H), 2.65-2.95 (m, 2H), 3.05 (m, 1H), 3.85 (bs, 1H), 4.10 (d, 2H, J = 4.8 Hz), 4.21 (m, 1H), 6.74 (q, J = 7.5 Hz, 7.8 Hz, 10.8 Hz, 1H), 7.26-7.50 (m, J = 1.5 Hz, 6.6 Hz, 7.8 Hz, 9.3 Hz, 10.8 Hz, 4H), 7.76 (t, J = 9.3 Hz, 1H), 8.24 (t, J = 6.6 Hz, 9.3 Hz, 1H). ¹³C NMR (75 MHz, CDCl₃): δ (ppm) 18.2, 19.9, 52.7, 53.6, 68.6, 70.3, 104.9, 120.6, 121.8, 125.3, 125.5, 125.9, 126.4, 127.5, 134.5, 154.3.

1-(Piperidin-1-yl)-3-(m-tolyloxy)propan-2-ol, Table-3, Entry 3d:

A yellowish orange colored liquid.

FT-IR (neat, cm⁻¹): 3396, 2931, 2796, 1595, 1483, 1448, 1259, 1161, 1043, 993, 935, 864, 775, 686. **¹H NMR** (300 MHz, CDCl₃): 1.32-1.64 (m, 6H), 2.26 (s, 3H), 2.26-2.64 (m, 6H), 3.66 (bs, 1H), 3.89 (d, 2H, *J* = 5.1Hz), 4.02 (m, 1H), 6.63-6.74 (t, *J* = 1.2 Hz, 7.2 Hz, 9.3 Hz, 3H), 7.09 (t, *J* = 1.2 Hz, 3 Hz, 1H).

¹³C NMR (75 MHz, CDCl₃): δ (ppm) 21.4, 24.1, 25.9, 54.7, 61.3, 65.4, 70.3, 111.3, 115.3, 121.6, 129.1, 139.3, 158.7.

1-(Methylamino)-3-(m-tolyloxy)propan-2-ol, Table-3, Entry 3e:

A yellowish brown colored liquid.

FT-IR (neat, cm⁻¹): 3375, 2916, 2804, 1595, 1452, 1257, 1161, 1043, 931, 867, 773, 686.

¹**H NMR** (300 MHz, CDCl₃): 2.28 (s, 3H), 2.36 (d, 1H), 2.50-2.74 (m, 4H), 3.50 (bs, 1H), 3.91 (d, 2H, *J* = 5.7 Hz), 4.08 (m, 1H), 6.64-6.80 (q, *J* = 7.8 Hz, 8.1 Hz, 9.3 Hz, 3H), 7.08-7.17 (t, *J* = 7.8 Hz, 8.1 Hz, 1H).

¹³C NMR (75 MHz, CDCl₃): δ (ppm) 21.5, 42.9, 60.5, 67.4, 70.1, 111.4, 115.4, 121.8, 129.2, 139.5, 158.6.

1-(2-Chlorophenoxy)-3-morpholinopropan-2-ol, Table-3, Entry 3f:

A brown colored liquid.

FT-IR (neat, cm⁻¹): 3407, 2950, 2815, 1585, 1481, 1450, 1284, 1244, 1112, 1062, 865, 750, 692. ¹**H NMR** (300 MHz, CDCl₃): 2.42-2.72 (m, 6H), 3.38 (s, 1H), 3.64-3.78 (m, 4H), 4.04 (d, 2H, J = 4.8Hz), 4.14 (m, 1H), 6.85-6.98 (m, J = 1.5 Hz, 6.9 Hz, 7.5 Hz, 7.8 Hz, 2H), 7.19 (m, J = 1.8 Hz, 6.6 Hz, 7.5 Hz, 7.8 Hz, 1H), 7.34 (dd, J = 1.5 Hz, 1.8 Hz, 6.0 Hz, 7.5 Hz, 7.8 Hz, 1H).

¹³C NMR (75 MHz, CDCl₃): δ (ppm) 53.7, 60.9, 65.6, 66.8, 71.3, 113.7, 121.7, 122.9, 127.7, 130.2, 154.1.

1-(2-Chlorophenoxy)-3-(isopropylamino)propan-2-ol, Table-3, Entry 3g:

A yellow colored liquid.

FT-IR (neat, cm⁻¹): 3357, 2962, 2877, 1585, 1477, 1245, 1056, 1027, 935, 813, 746, 690

¹**H NMR** (300 MHz, CDCl₃): 1.05 (d, 6H), 2.60-2.90 (m, 2H), 3.05 (m, 1H), 3.85-4.15 (m, 4H), 6.83-6.96 (m, *J* = 1.5 Hz, 7.5 Hz, 7.8 Hz, 9.6 Hz, 2H), 7.17 (t, *J* = 1.8 Hz, 7.2 Hz, 7.5 Hz, 8.4 Hz, 9.3 Hz, 1H), 7.33 (dd, *J* = 1.5 Hz, 7.8 Hz, 9.3 Hz, 1H).

¹³C NMR (75 MHz, CDCl₃): δ (ppm) 17.9, 19.5, 52.7, 53.3, 68.2, 70.9, 113.7, 121.7, 122.8, 127.7, 130.1, 154.0.

1-(4-Bromophenoxy)-3-(methylamino)propan-2-ol, Table-3, Entry 3h:

A yellow colored liquid.

FT-IR (neat, cm⁻¹): 3386, 2933, 2804, 1585, 1483, 1236, 1033, 881, 815, 690.

¹**H NMR** (300 MHz, CDCl₃): 2.38 (d, 1H), 2.52-2.74 (m, 4H), 3.44 (bs, 1H), 3.90 (d, 2H, *J* = 4.8 Hz), 4.10 (m, 1H), 6.76 (dd, *J* = 2.1 Hz, 6.9 Hz, 8.1 Hz, 2H), 7.35 (dd, *J* = 1.8 Hz, 6.9 Hz, 8.7 Hz, 2H).

¹³C NMR (75 MHz, CDCl₃): δ (ppm) 42.8, 60.2, 67.2, 70.3, 113.2, 116.3, 132.2, 157.6.

4-(2-Hydroxy-3-(isopropylamino)propoxy)benzonitrile, Table-3, Entry 3i:

A yellow colored liquid.

FT-IR (neat, cm⁻¹): 3404, 2962, 2358, 2223, 1602, 1504, 1458, 1253, 1170, 1101, 1022, 831, 715.

¹**H NMR** (300 MHz, CDCl₃): 1.06 (d, J = 6.6 Hz, 6H), 2.56-2.84 (m, 2H), 3.00 (m, 1H), 3.46 (bs, 1H), 3.96-4.14 (m, 3H), 6.96 (dd, J = 1.8 Hz, 2.1 Hz, 6.9 Hz, 9 Hz, 2H), 7.56 (dd, J = 1.8 Hz, 2.4 Hz, 6.9 Hz, 9.6 Hz, 2H).

¹³C NMR (75 MHz, CDCl₃): δ (ppm) 18.1, 19.8, 52.3, 52.9, 68.1, 70.4, 103.9, 115.2, 119.0, 133.9, 161.9.

4-(3-(t-Butylamino)-2-hydroxypropoxy)benzonitrile, Table-3, Entry 3j:

A white solid.

MP: 99-101°C

FT-IR (neat, cm⁻¹): 3132, 2925, 2860, 2219, 1596, 1500, 1251, 1120, 1016, 916, 837, 707. ¹**H NMR** (300 MHz, CDCl₃): 1.14 (s, 9H), 2.70 (m, 1H), 2.86(dd, 1H), 3.46(bs, 1H), 4.05 (m, 3H), 6.98 (dd, J = 2.1 Hz, 6.6 Hz, 8.7 Hz, 2H), 7.57 (dd, J = 2.1 Hz, 6.9 Hz, 8.7 Hz, 2H). ¹³**C NMR** (75 MHz, CDCl₃): δ (ppm) 28.6, 28.8, 44.6, 50.9, 68.0, 70.7, 104.1, 115.3, 119.1, 133.9, 162.0.

1-(t-Butylamino)-3-(4-nitrophenoxy)propan-2-ol, Table-3, Entry 3k:

A yellowish orange colored liquid. **FT-IR** (neat, cm⁻¹): 3299, 2964, 1593, 1506, 1334, 1259, 1107, 1020, 850, 750, 690. ¹**H NMR** (300 MHz, CDCl₃): 1.15 (s, 9H), 2.75 (q, 1H), 2.90(dd, 1H), 4.00-4.15 (m, 3H), 4.25 (bs, 1H), 6.98 (dd, J = 1.8 Hz, 6.9 Hz, 9Hz, 2H), 8.18 (dd, J = 1.8 Hz, 7.2 Hz, 9.3 Hz, 2H). ¹³**C NMR** (75 MHz, CDCl₃): δ (ppm) 28.5, 44.6, 51.3, 67.9, 71.2, 114.5, 125.8, 141.5, 163.7.

1-Morpholino-3-(4-nitrophenoxy)propan-2-ol, Table-3, Entry 31:

A white solid.

MP: 78-80°C **FT-IR** (neat, cm⁻¹): 3271, 2937, 2827, 1587, 1498, 1330, 1253, 1105, 989, 898, 850, 748. ¹**H NMR** (300 MHz, CDCl₃): 2.44-2.76 (m, 6H), 3.32 (s, 1H), 3.68-3.82 (m, 4H), 4.02-4.20 (m, 3H), 7.00 (dd, J = 2.1 Hz, 3.3 Hz, 6.9 Hz, 7.2 Hz, 9.3 Hz, 2H), 8.19 (dd, J = 2.1 Hz, 3.3 Hz, 7.2 Hz, 9.3 Hz, 2H).

¹³C NMR (75 MHz, CDCl₃): δ (ppm) 53.7, 60.7, 65.1, 66.8, 70.9, 114.5, 125.8, 141.6, 163.7.

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